



## *Your Quality Control Manager*

### Standard Inspection Program

Step	Inspection details
Quantity verification	<ul style="list-style-type: none"> <li>—Quantity check</li> <li>—At least 80% finished production and 80% finished packing</li> <li>—Special Acceptance range: textiles (Soft line) <math>\pm 5\%</math></li> </ul>
Package; identifier; model; color verification	<ul style="list-style-type: none"> <li>—Sample size: 3-5 pcs/item</li> <li>—Comparison with reference sample (If any)</li> </ul>
Workmanship check	<ul style="list-style-type: none"> <li>—Standard: ANSI/ASQ Z1.4, ISO2859 (Equal to MIL-STD-105E)</li> <li>—Sample Size: General Level II</li> <li>—Defects allowed: Critical defects, none; Major defect, 2.5; Minor defects, 4.0</li> <li>—Photograph of each type of defects</li> </ul>
Other inspections	<ul style="list-style-type: none"> <li>—Other inspection details as required by seller and buyer (contractual requirements, sample size: 3-5pcs/item)</li> <li>—If using common industry or inspection standards or inspecting special products, the inspection company will notify both the buyer and supplier of their proposed inspection plan</li> </ul>

### Sampling Standard

Lot Size	Sample Size General Level-2	AQL 2.5(Major defect)	AQL 4.0(Minor defect)
		Max. number of defective units allowed	
2-8	2	0	0
9-15	3	0	0
16-25	5	0	0
26-50	8	0	1
51-90	13	1	1
91-150	20	1	2
151-280	32	2	3
281-500	50	3	5
501-1200	80	5	7
1201-3200	125	7	10
3201-10000	200	10	14
10001-35000	315	14	21
35001-150000	500	21	21
150001-500000	800	21	21
500001 over	1250	21	21

Website: [www.tts-global.net](http://www.tts-global.net) Email: [service@tts-global.net](mailto:service@tts-global.net) Tel: 86-592-5219260