

Inspection Number HLYC
Report Date

HLYC20201114020

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A- GENERAL INFORMATION

From	TTS	Client Name:	
Contact:	Robin Huang	Contact:	/
Tel/Fax:	0086-592-5219 260	Tel/Fax:	/
E-mail	Inspection@tts-global.net	E-mail:	/
Inspector(s)	Jason Wu	Cc:	/
Supplier	ыи	Product Description	H beam, C beam
Factory Name:	LID 0.		
Inspection Location:	Tianjin China		
Item No.:	250x125x6x9x12000mm 150x50x20x2.5x5000mm 150x50x20x2.5x6000mm		
PO No.:			
Inspection Performed	Final Random Inspection	Inspection Date	
Approval By	Robin Huang- Dep	t. Manager	

B- INSPECTION RESULT SUMMARY

Check Point / Result	PASSED	FAILED	PENDING	N/A	REMARK
Quantity (section D)			X		1
Conformity (section E)			X		2
Workmanship (section F)			X		3
Special Test (section G)			X		4
Packaging (section H)			X		5
OVERALL CONCLUSION (Client has the final decision to Reject or Approve)	Pending, due to remark 1-5				

Inspector's sign: Jason Wu Factory representative's sign:	-
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C- REMARKS:



	Insp	ecti	ion	rej	port	t
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- 1. For quantity check:
 - 1.1 For the item: H-beam (250x125x6x9x12000mm), the actual length of all beams were about12.1m. The factory claimed this item length was not cut, and they will cut them at tonight. Please see section D-quantity table for actual quantity finding and confirm.
- 2. For conformity check:
 - 2.1 No approval samples were available for compare during inspection, pls see enclosed photos for actual finding and confirm.
- 3. For workmanship check:
 - 3.1 For the item: H-beam (250x125x6x9x12000mm); 100% sample size found the rust mark on surface. For other items; no obvious defects found.
- 4. For special tests:
 - 3.1 Please see section G-1 and enclosed photos for actual unit size measure finding and confirm. And no suitable measure machine was available on-site for the weight checking.
- 5. For packing check:
 - 5.1 No specification given for compare, please see enclosed photos for actual packing finding and confirm. And not found the any shipping marking/label on products.

Note

1.

D- QUANTITY

PO. No./	Item/Style/	Order Quantity	Shipment Quantity		Inspection	Units Packed in Cartons		Units Finished Not Packed		Units Not Finished	
Brand.	Product No	<u>Unit</u>	<u>Unit</u>	<u>Ctns</u>	Quantity	<u>Qty</u>	<u>%</u>	<u>Qty</u>	<u>%</u>	<u>Qty</u>	<u>%</u>
-	150x50x2.5 x5000mm	423	423	5	20pcs	423	100	0	0	0	0
-	150x50x2.5 x6000mm	425	425	5	20pcs	425	100	0	0	0	0
-	250x125x6x 9x12000mm	95	95	8	10pcs	0	0	0	0	95	100
Total:	===	943	943	18	50pcs	848	-	0	0	95	0
List of CTN No.#	N/A										
Result	Pending, due	to remark 1									

E- PRODUCT DESCRIPTION, STYLE, COLOR CONFORMITY

	CHECK POINTS	RESULT	COMMENTS
1	Against product information on PO	N/A	No PO provided for reference when inspection.
2	Against product Specifications/Drawings/Photos	Pass	
3	Against submitted Samples/Color Swatch	Pending	No approval samples/ swatch provided for reference when inspection. (Remark 2)



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4. Against instruction man packaging/ product.	1/ other information on Pass	
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F- WORKMANSHIP

Inspection Standard:		ANSI/ASQ Z1.4	formerly known as MI	L-STD-105E)		
Inspection Level - Workma	anship / Visual:	Fixed S/S	AQL - Critical Defec	tives:	Not	t allowed
Sampling Plan - Workmanship / Visual:		Single / Normal	AQL - Major Defecti		2.5	
Sample Size – Workmanship / Visual:		50pcs	AQL - Minor Defectives:			4.0
Item/ Color	S/S	Defective De	scription	Critical	Maior	Minor

Item/ Color	S/S	Defective Description	Critical	Major	Minor
250x125x6x9x12000mm	10	100% sample size found the rust mark on surface.	0	0	10
150x50x2.5x5000mm	20	No defect found	0	0	0
150x50x2.5x6000mm	20	No defect found	0	0	0
		Total Found:	0	0	10
		Accept:	0	3	5
			Danding	des de abes	Ci., di.,

Result: Pending, due to above finding (remark 3)

Note: A <u>Defective</u> is defined as a unit of product that contains one or more defects. A <u>Defect</u> is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit, in every case the most serious defect exhibited by the individual sample being inspected <u>regardless of the characteristic.</u>

G- SPECIAL TEST

	CHECK POINTS		FINDINGS	RESULT
1.	Description	Unit size and weight	See section G-1 measure table and remark 4	Pending
		measure		
	Sample Size:	3pcs/item		
	Test method/ Accepted Standard:		Actual measure for reference	
	Test method/ Tiece	pica Standara.	Actual measure for reference	

Section G-1

Item:	Sample 1	Sample 2	Sample 3
150x50x20x2.5x5000	149.82x50.05x18.33x2.504x50	149.91x50.22x17.71x2.495x49	149.86x50.05x17.65x2.4
mm	00mm	98mm	96x4999mm
150x50x20x2.5x6000	150.42x50.51x22.06x2.482x60	150.58x50.54x23.28x2.523x60	150.32x50.23x22.36x2.4
mm	03mm	01mm	88x6001mm
250x125x6x9x12000	250x125.61x6.04x7.102x12123	252x125.11x5.937x7.653x1212	251x125.22x5.988x7.662
mm	mm	<mark>0</mark> mm	x12120mm

H- PACKAGING:

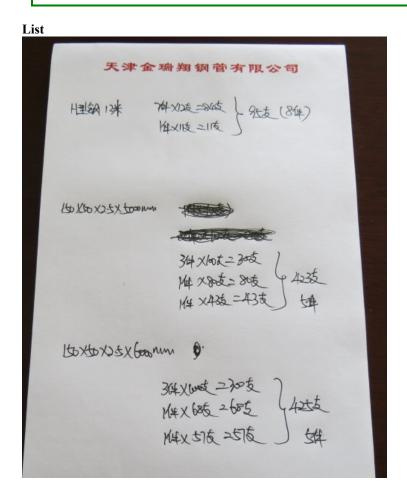
1.Carton measurement											
Item/Carton type	Quantity per case	Size of case							of case		
		Spec. (±5%)			Actual			Spec.		Damanlı	
		Length (cm)	Width (cm)	Height (cm)	Length (cm)	Width (cm)	Height (cm)	(± 10%)	Actual	Remark	



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The Bottoman about the Bottom and th										
2.Assortment										
No. of Cartons Checked	No	No. of Cartons Failed			Result					
-		-	-						-	
3.Packing method										
See photos for detail										
Result:	Pending, due to remark 5									

I- SAMPLE TAKEN:

N/A





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PHOTOS





11. Size check

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Size check



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13. Size check

Zinc layer thickness inspection





15. Zinc layer thickness inspection

16. Zinc layer thickness inspection



Zinc layer thickness inspection

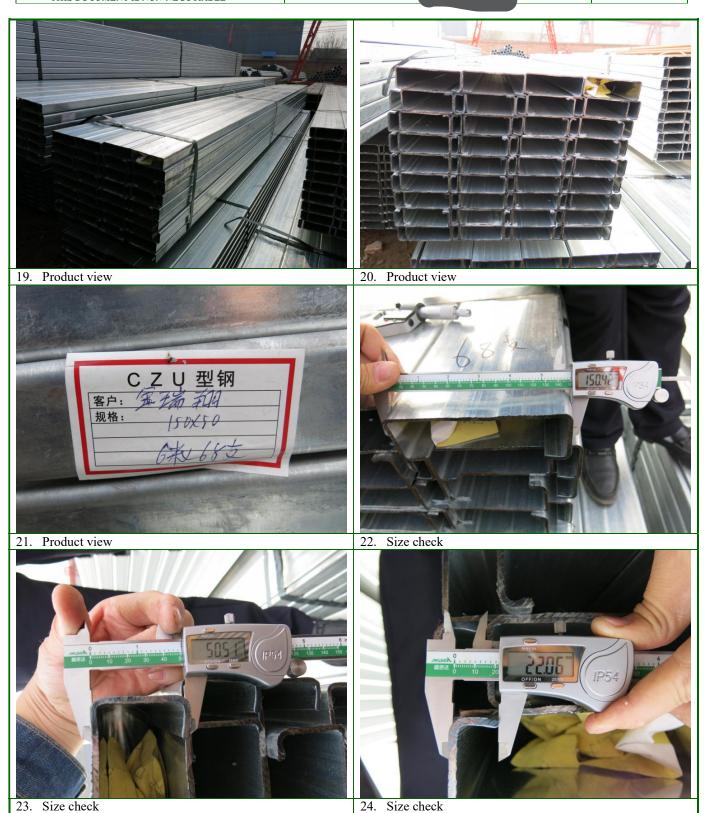
18.

150x50x20x2.5x6000mm



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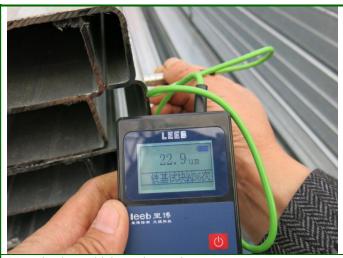
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31. Zinc layer thickness inspection

32.

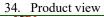
250x125x6x9x12000mm

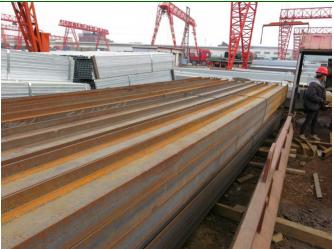




33. Product view







35. Product view

36. Product view



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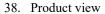
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37. Product view







39. Product view



40. Size check



41. Size check 42. Size check



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49. Defect: 100% sample size found the rust mark on surface

50. Defect: 100% sample size found the rust mark on surface

* * * * **END** *