

Inspection report <i>THIS DOCUMENT IS NON-NEGOTIABLE</i>	Inspection Number	HLMQ20210526005	
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A- GENERAL INFORMATION

From	TTS	Client name:	-
Contact:	Robin Huang	Contact:	-
Tel/Fax:	0086-592-5219 260	Tel/Fax:	-
E-mail	Inspection@tts-global.net	E-mail:	-
Inspector(s)	Frank Lee	Cc:	-
Supplier	XXX	Product description	Chair
Factory name:	XXX		
Inspection location:	AnJi, ZheJiang, China		
Item No.:	19031539,25089757 25089789,18965828 25089788,18808575 18992731,25089763 19031527,25089753 19031527,18902570 18934987		
PO No.:	W7207GL-BNE W7206GL-BNE W7197GL-SYD W7200GL-SYD W7278GL-SYD		
Inspection performed	Final Random Inspection		
Approval by	 Robin Huang- Dept. Manager		

B- INSPECTION RESULT SUMMARY

Checkpoint/ Result	PASSED	FAILED	PENDING	N/A	REMARK
Quantity (section D)	X				
Conformity (section E)			X		Remark 1
Workmanship (section F)			X		Remark 2
Special Test (section G)			X		Remark 3
Packaging (section H)			X		Remark 4
OVERALL CONCLUSION (Client has the final decision to Reject or Approve)	Pending, due to remarks 1 -4				

Inspector's sign:	Frank Lee	Factory representative's sign:	On file
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C- REMARKS:

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1. For conformity check:
For Item 25089788: No signed reference samples/color swatches were provided by client for compare when inspection. For other items: The signed reference samples were available at factory, and found the actual products were closed to signed samples. Please see enclosed photos for actual finding.
2. For workmanship check:
Please see section F-workmanship table for actual defects finding and confirm.
3. For special tests
For unit size and weight, please see section G-1 measure table for actual finding and confirm.
4. For packing check:
The packing information (shipping mark, packing method etc..) were not given by client for reference, and found the actual products were matched to the shipping mark/ I.M printed information. Please see enclosed photos for actual finding and final confirm.

Note

1. For workmanship check, found the defects were within TTS advised AQL allowance, please see section F for actual defects finding and final confirm.
2. 100% finished and packed.

D-QUANTITY

P.O. No./ Brand	Item/Style/ Product No	Order Quantity	Shipment Quantity		Inspection Quantity	Units Packed in Cartons		Units Finished Not Packed		Units Not Finished	
		Unit	Unit	Ctns		Qty	%	Qty	%	Qty	%
W7207GL-BNE	19031539	85	85	85	5	85	100	0	0	0	0
W7207GL-BNE	25089757	85	85	85	5	85	100	0	0	0	0
W7207GL-BNE	25089789	85	85	85	5	85	100	0	0	0	0
W7207GL-BNE	18965828	65	65	65	3	65	100	0	0	0	0
W7207GL-BNE	25089788	120	120	120	8	120	100	0	0	0	0
W7206GL-BNE	18808575	60	60	60	3	60	100	0	0	0	0
W7197GL-S YD	18992731	469	469	469	27	469	100	0	0	0	0
W7200GL-S YD	25089763	180	180	180	10	180	100	0	0	0	0
W7200GL-S YD	19031527	70	70	14	4	14	100	0	0	0	0
W7200GL-S YD	25089753	60	60	60	3	60	100	0	0	0	0
W7278GL-S YD	19031527	180	180	36	10	36	100	0	0	0	0
W7278GL-S YD	18902570	240	240	240	14	240	100	0	0	0	0
W7278GL-S YD	18934987	60	60	60	3	60	100	0	0	0	0

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Total:	===	1759	1759	1759	100	1559	100	0	0	0	0
List of CTN No.#	Total <u>100</u> Cartons for sampling to inspection. Carton No.: N/A										
Result	Pass										

E-PRODUCT DESCRIPTION, STYLE, COLOR CONFORMITY

	CHECK POINTS	RESULT	COMMENTS
1	Against product information on PO	N/A	
2	Against product Specifications/Drawings/Photos	Pass	
3	Against submitted Samples/Color Swatch	Pending	Refer to remark 1
4.	Against instruction manual/ other information on packaging/ product.	Pass	

F-WORKMANSHIP

Inspection Standard:		ANSI/ASQ Z1.4 (formerly known as MIL-STD-105E)			
Inspection Level - Workmanship / Visual:		Fixed S/S	AQL - Critical Defectives:	Not allowed	
Sampling Plan - Workmanship / Visual:		Single / Normal	AQL - Major Defectives:	2.5	
Sample Size – Workmanship / Visual:		100sets	AQL - Minor Defectives:	4.0	
Item/ Color	S/S	Defective Description	Critical	Major	Minor
25089789	5	Wrinkle surface	0	1	0
25089763	10	Wrinkle surface	0	1	0
18902570	14	Scratch mark	0	1	0
		Uncut thread end	0	0	1
Other items	71	No defect found	0	0	0
Total Found:			0	3	1
Accept:			0	-	-
Result:			Actual finding, see above for finding and confirm (Remark 2)		
<small>Note: A Defective is defined as a unit of product that contains one or more defects. A Defect is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit, in every case the most serious defect exhibited by the individual sample being inspected regardless of the characteristic.</small>					

G-SPECIAL TEST

	CHECK POINTS	FINDINGS	RESULT
1.	Description	Barcode scan test	No failure Passed
	Sample Size:	2pcs/item	

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	Test method/ Accepted Standard:		Scanned & correct.	
2.	Description	Carton drop test	No failure	Passed
	Sample Size:	1ctn/packing style		
	Test method/ Accepted Standard:			
3.	Description	Unit dimension and weight	Please refer to G-1 table for actual finding and confirm (Remark 3)	Actual finding
	Sample Size:	1pc/item		
	Test method/ Accepted Standard:			
4.	Description	Static loading with 135kg	Found acceptable	Passed
	Sample Size:	1pc/item		
	Test method/ Accepted Standard:			
5.	Description	Stability test	Found acceptable	Passed
	Sample Size:	2pcs/item		
	Test method/ Accepted Standard:			
6.	Description	Impact test	Found acceptable	Passed
	Sample Size:	1pc/item		
	Test method/ Accepted Standard:			
7.	Description	Assemble and full function check	No failure	Passed
	Sample Size:	2pcs/item		
	Test method/ Accepted Standard:			
8.	Description	Base function check	Found acceptable	Passed
	Sample Size:	Full sample size		
	Test method/ Accepted Standard:			
9.	Description	Tape test on printing	No failure	Passed
	Sample Size:	1pc/item		
	Test method/ Accepted Standard:			
10.	Description	Smell test	No failure	Passed
	Sample Size:	Full sample size		
	Test method/ Accepted Standard:			

G-1: Measurement

Item	Point	Product size(cm)	Product Weight(kg)
19031539	LXWXHX seat H	48x55x111-131cm Seat height:67-89cm Foot Size:320mm	12.65kg
25089757	LXWXHX seat H	61x63x104-114cm Seat height:45-54cm Foot Size:320mm	11.59kg

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25089789	LXWXHX seat H	63x72x110-116cm Seat height:51-58cm Foot Size:350mm	18.93kg
18965828	LXWXHX seat H	37x49x60cm Foot Size:280mm	5.19kg
25089788	LXWXHX seat H	57x61x83cm Seat height:46cm	6.81kg
18808575	LXWXHX seat H	64x67x115-124cm Seat height:51-61cm Foot Size:350mm	16.12kg
18992731	LXWXHX seat H	48x48x97-108cm Seat height:47-59cm Foot Size:330mm	11.46kg
25089763	LXWXHX seat H	50x53x101-112cm Seat height:48-60cm Foot Size:320mm	11.01kg
19031527	LXWXHX seat H	-	2.69kg
25089753	LXWXHX seat H	52x60x88-99cm Seat height:49-60cm Foot Size:320mm	9.12kg
18902570	LXWXHX seat H	61x63x104-114cm Seat height:45-54cm Foot Size:320mm	11.63kg
18934987	LXWXHX seat H	50x57x99-111cm Seat height:46-57 Foot Size:320mm	10.62kg

H- PACKAGING:

1. Carton measurement										
Item/Carton type	Quantity per case	Size of case						Weight of case (Kgs)		Remark
		Spec. ($\pm 5\%$)			Actual			Spec. ($\pm 10\%$)	Actual	
		Length (cm)	Width (cm)	Height (cm)	Length (cm)	Width (cm)	Height (cm)			
19031539	1	-	-	-	68	39	66	-	15.06	
25089757	1	-	-	-	62	29	60	-	13.37	
25089789	1	-	-	-	79	33	66	-	18.04	
18965828	1	-	-	-	53	21	51	-	6.29	
25089788	1	-	-	-	66	28	54	-	8.54	
18808575	1	-	-	-	77	39	66	-	18.04	
18992731	1	-	-	-	71	33	61	-	12.80	
25089763	1	-	-	-	73	38	62	-	13.19	
19031527	1	-	-	-	42	32	85	-	18.24	

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25089753	1	-	-	-	60	29	59	-	10.91	
18902570	1	-	-	-	78	24	60	-	13.69	
18934987	1	-	-	-	66	33	60	-	12.55	

2.Assortment

No. of Cartons Checked	No. of Cartons Failed	Findings / Comments	Result
2cartons/item	0	No failure	Passed

3.Packing method

Seat, back rest and wheels were packed into each poly bag.
 Gas lift, cover and allen key packed into an inner box. IM packed with the seat.
 Seat, back rest, base and gas lift separated by corrugated paper then packed into export carton sealed with tape and two nylon straps.

Result: Pending, due to remark 4

I- SAMPLE TAKEN :

NIL

PHOTOS

Cartons stacking



1. Cartons stacking

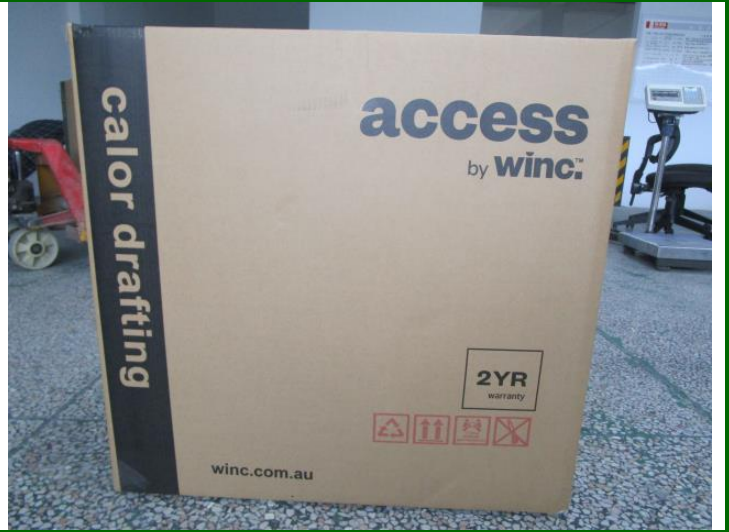
2. Cartons stacking

1 item 19031539

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3. export carton



4. export carton



5. export carton



6. export carton



7. export carton



8. carton packing view

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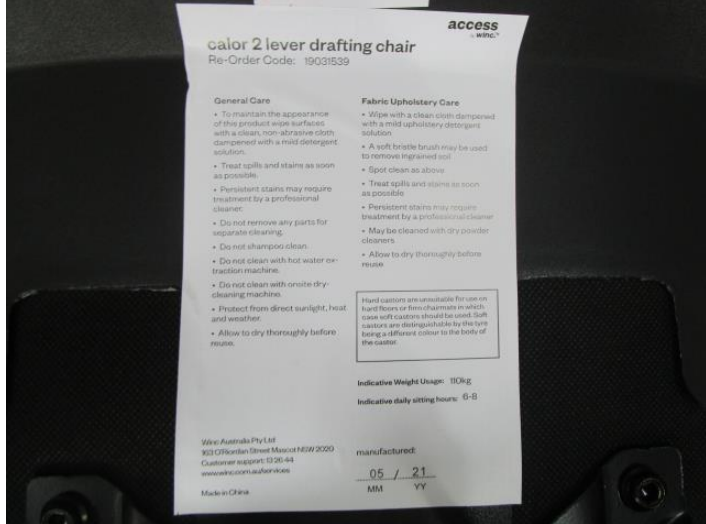
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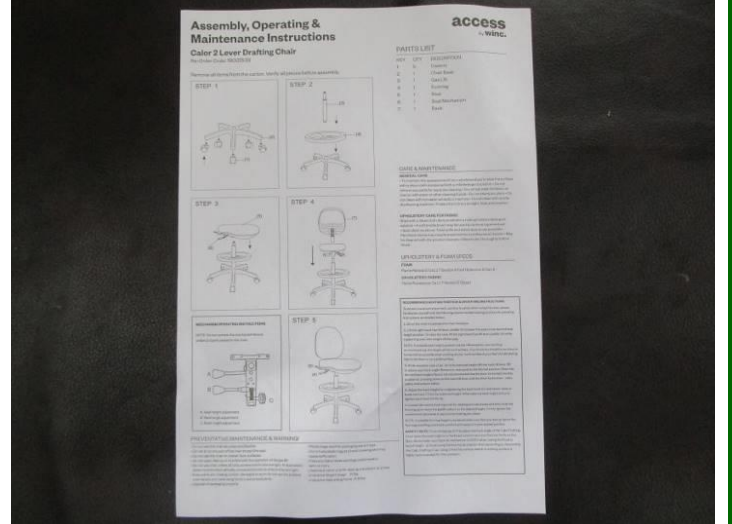
9. product packing view



10. product view



11. product view



12. IM



13. product view



14. product view

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15. product view



16. product view



17. product view



18. product view



19. compare to signed sample



20. compare to signed sample

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21. compare to signed sample



22. compare to signed sample



23. Foot Measurement



24. Foot Measurement



25. Seat height Measurement



26. Seat height Measurement

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27. Seat height measurement



28. Seat height measurement

2 item 25089757



29. export carton



30. export carton



31. export carton



32. export carton

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33. export carton



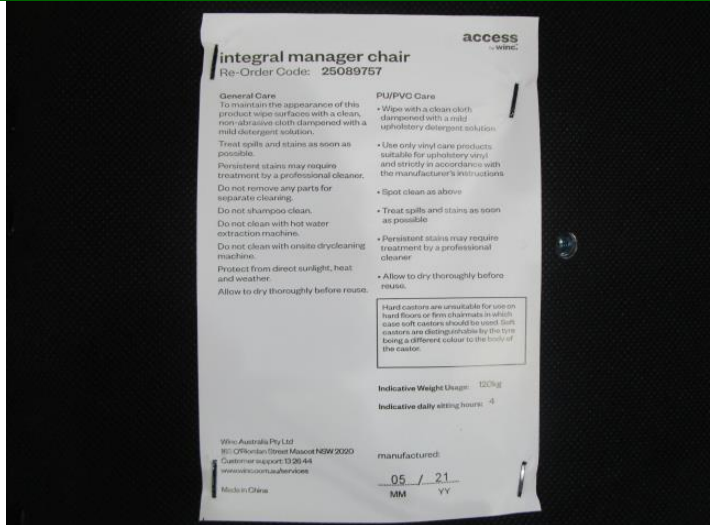
34. carton packing view



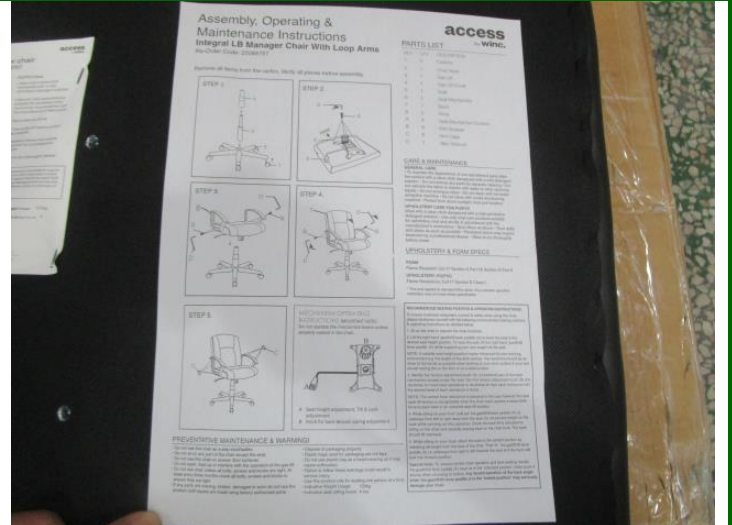
35. product packing view



36. product view



37. product view



38. IM

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39. product view



40. product view



41. product view



42. product view



43. product view



44. product view

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45. compare to signed sample



46. compare to signed sample



47. compare to signed sample



48. compare to signed sample



49. Foot Measurement

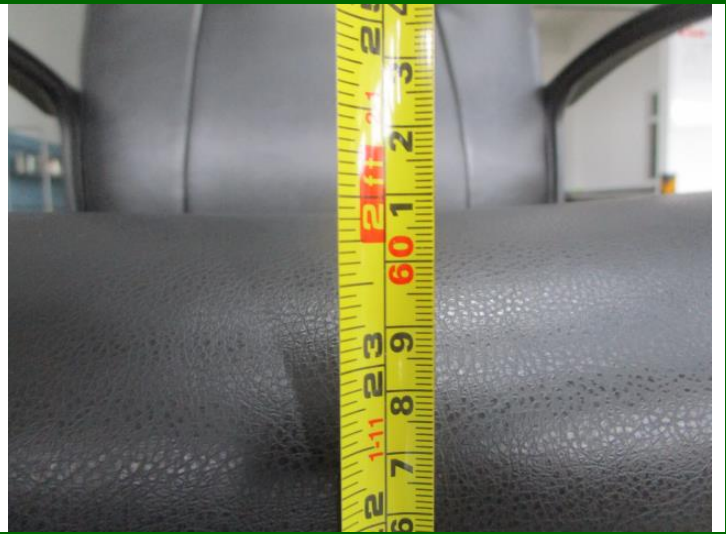


50. Foot Measurement

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51. Seat height Measurement



52. Seat height Measurement



53. Seat height measurement



54. Seat height measurement

3 item 25089789



55. export carton



56. export carton

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57. export carton



58. export carton



59. export carton



60. carton packing view

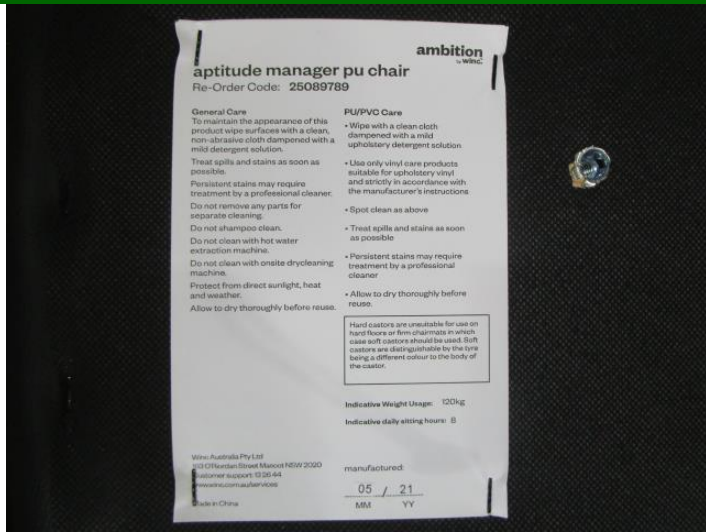


61. product packing view

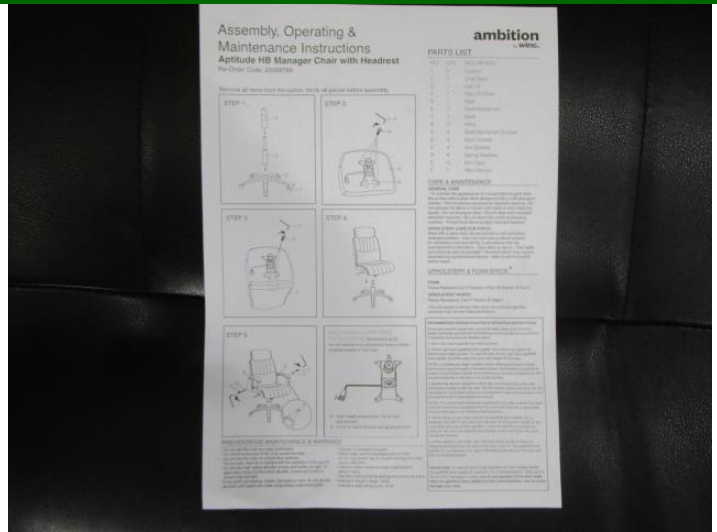


62. product view

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63. product view



64. IM



65. product view



66. product view



67. product view



68. product view

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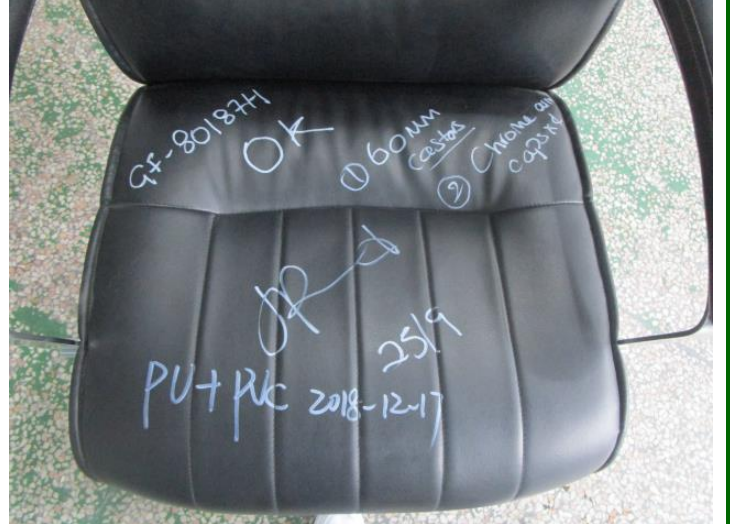
69. compare to signed sample



70. compare to signed sample



71. compare to signed sample



72. compare to signed sample



73. Foot Measurement



74. Foot Measurement

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75. Seat height Measurement



76. Seat height Measurement



77. Seat height measurement



78. Seat height measurement

4 item 18965828



79. export carton



80. export carton

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81. export carton



82. export carton



83. export carton



84. carton packing view



85. product packing view

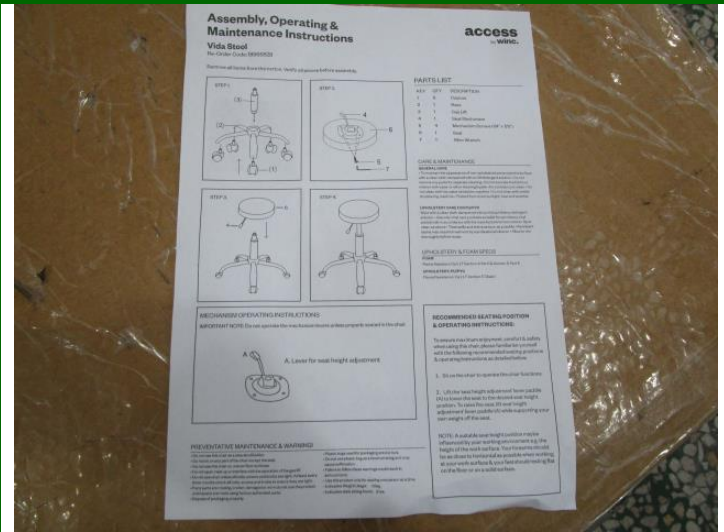


86. product view

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87. product view



88. IM



89. product view



90. product view



91. product view



92. product view

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93. product view



94. product view



95. compare to signed sample



96. compare to signed sample



97. compare to signed sample



98. compare to signed sample

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99. Foot Measurement



100. Foot Measurement



101. Seat height Measurement



102. Seat height Measurement



103. Seat height measurement



104. Seat height measurement

5 item 25089788

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105. export carton



106. export carton



107. export carton



108. export carton



109. export carton



110. carton packing view

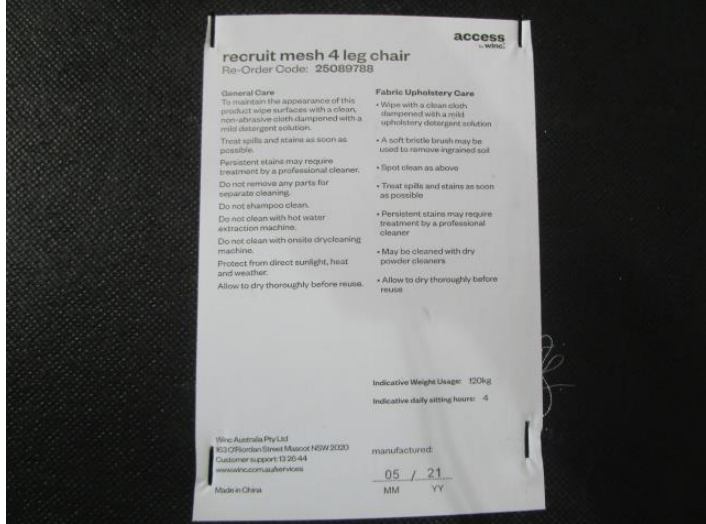
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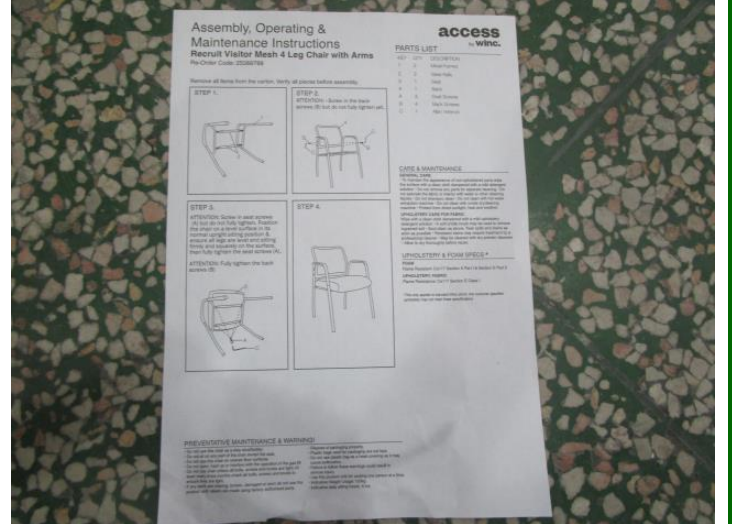
111. product packing view



112. product view



113. product view



114. IM



115. product view



116. product view

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117. product view



118. product view



119. product view



120. product view



121. Seat height Measurement



122. Seat height Measurement

6 item 18808575

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123. export carton



124. export carton



125. export carton



126. export carton



127. export carton



128. carton packing view

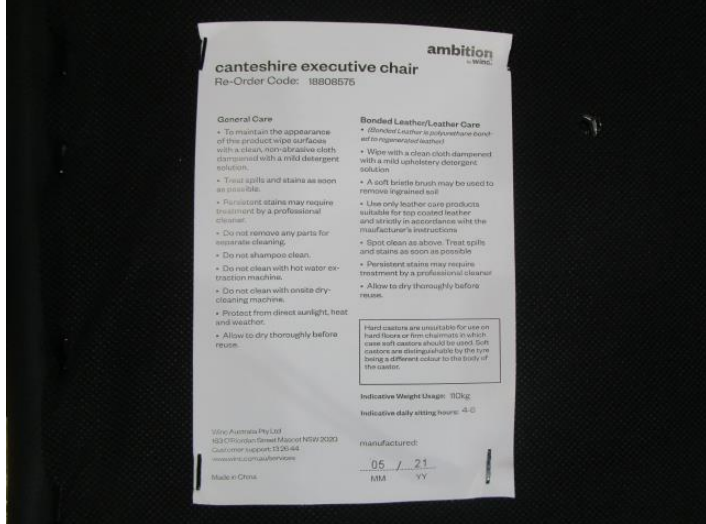
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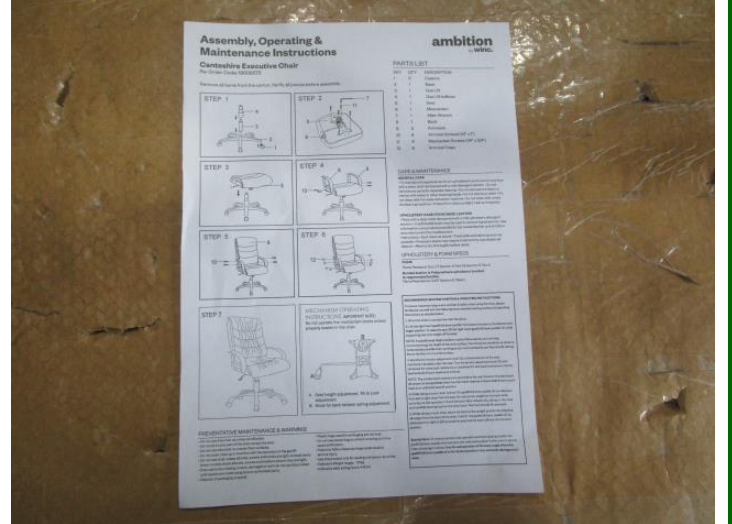
129. product packing view



130. product view



131. product view



132. IM



133. product view



134. product view

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135. product view



136. product view



137. product view



138. product view



139. compare to signed sample



140. compare to signed sample

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141. compare to signed sample



142. compare to signed sample



143. Foot Measurement



144. Foot Measurement



145. Seat height Measurement



146. Seat height Measurement

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147. Seat height measurement



148. Seat height measurement

7 item 18992731



149. export carton



150. export carton



151. export carton



152. export carton

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153. export carton



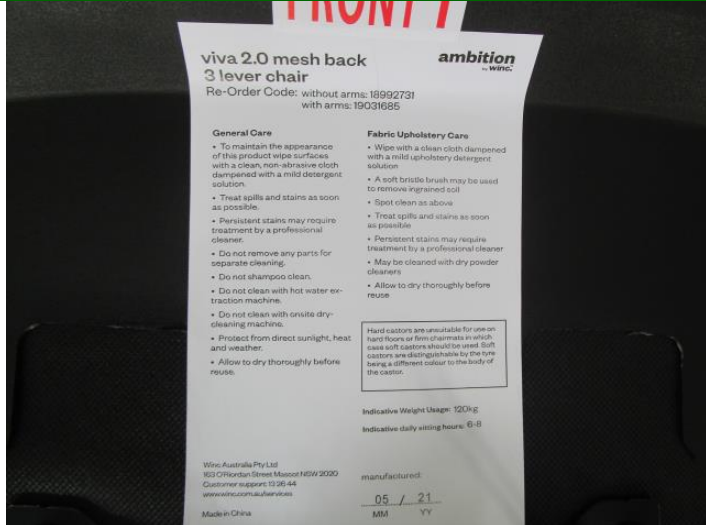
154. carton packing view



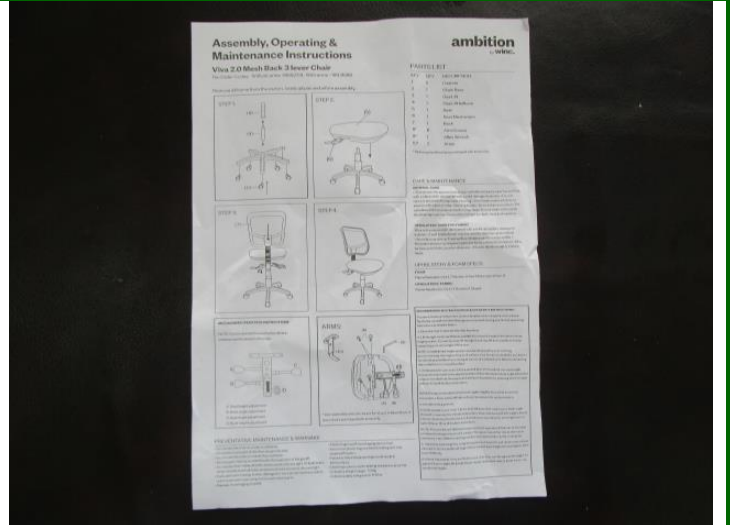
155. product packing view



156. product view



157. product view



158. IM

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

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159. product view



160. product view



161. product view



162. product view



163. product view



164. product view

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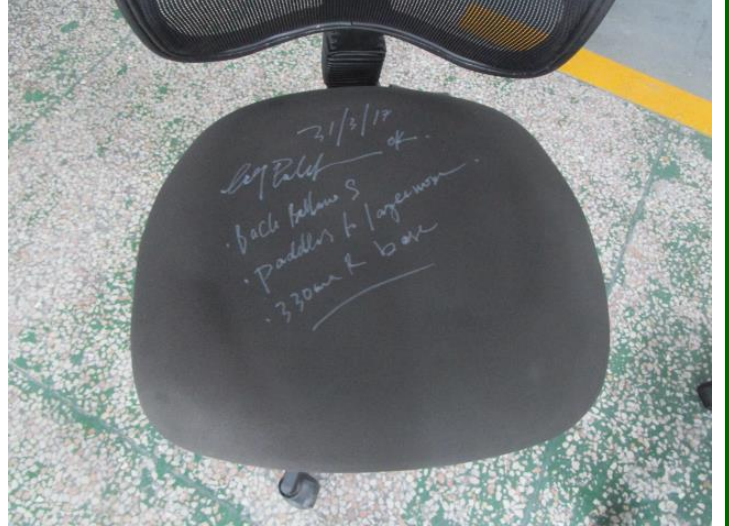
165. compare to signed sample



166. compare to signed sample



167. compare to signed sample



168. compare to signed sample



169. Foot Measurement



170. Foot Measurement

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171. Seat height Measurement



172. Seat height Measurement



173. Seat height measurement



174. Seat height measurement

8 item 25089763



175. export carton



176. export carton

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

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177. export carton



178. export carton



179. export carton



180. carton packing view

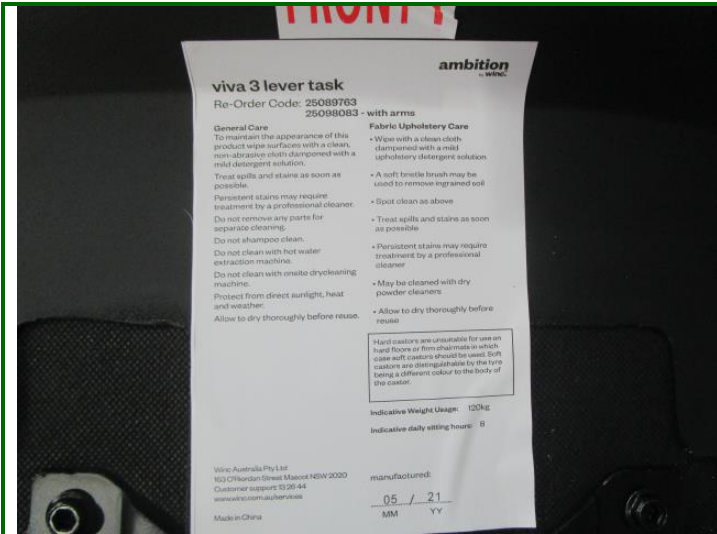


181. product packing view

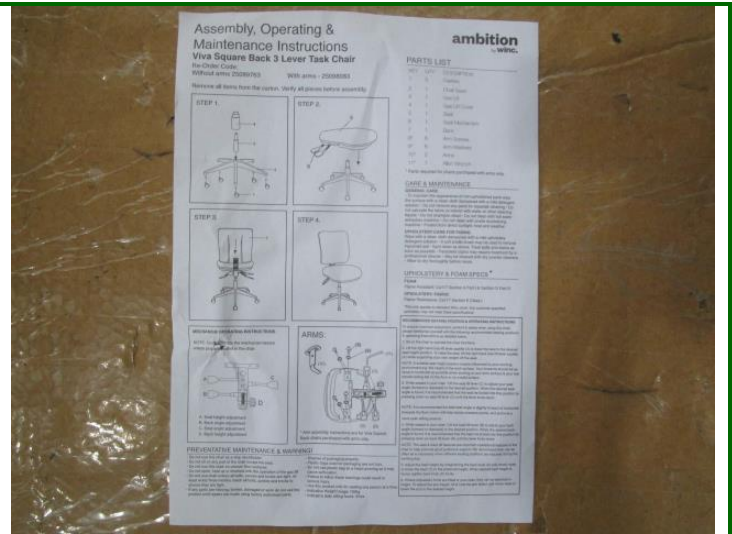


182. product view

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183. product view



184. IM



185. product view



186. product view



187. product view



188. product view

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

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189. product view



190. product view



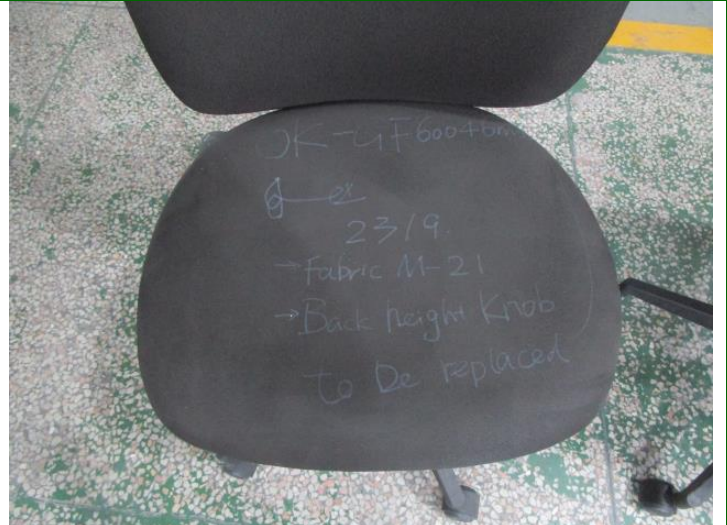
191. compare to signed sample



192. compare to signed sample

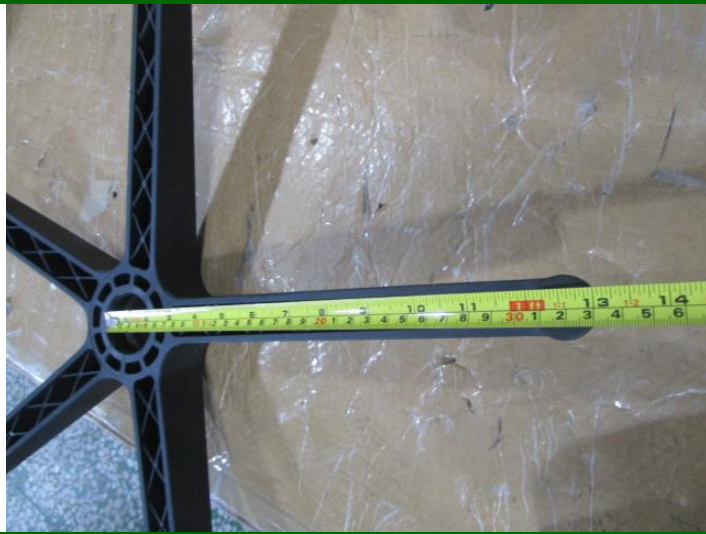


193. compare to signed sample



194. compare to signed sample

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195. Foot Measurement



196. Foot Measurement



197. Seat height Measurement



198. Seat height Measurement



199. Seat height measurement



200. Seat height measurement

9 item 19031527

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201. export carton



202. export carton



203. export carton



204. export carton



205. export carton



206. carton packing view

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207. export carton



208. export carton



209. product view



210. product view



211. product view



212. product view

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213. product view



214. product view



215. product view



216. product view



217. product view



218. product view

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219. product view



220. product view

10 item 25089753



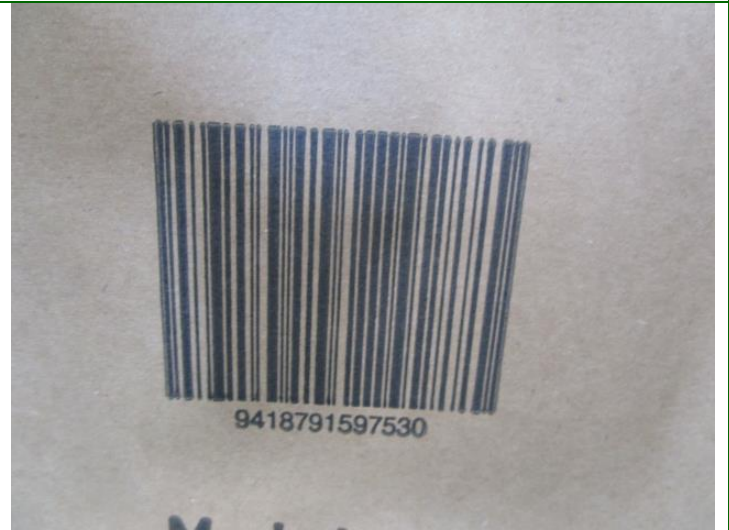
221. export carton



222. export carton



223. export carton



224. export carton

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225. export carton



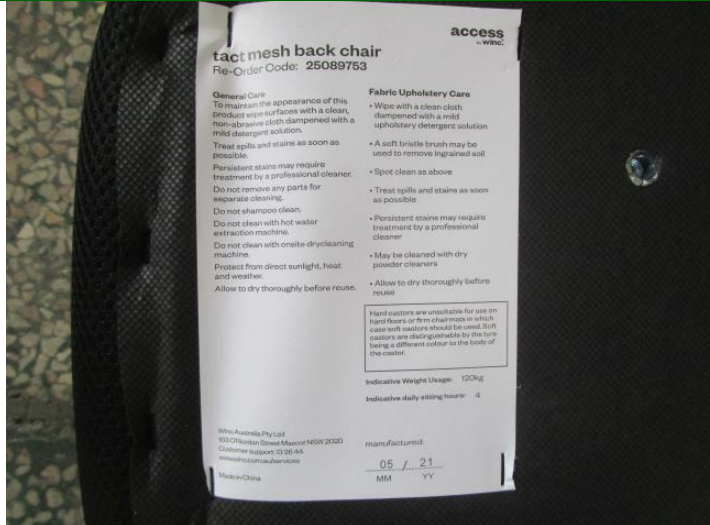
226. carton packing view



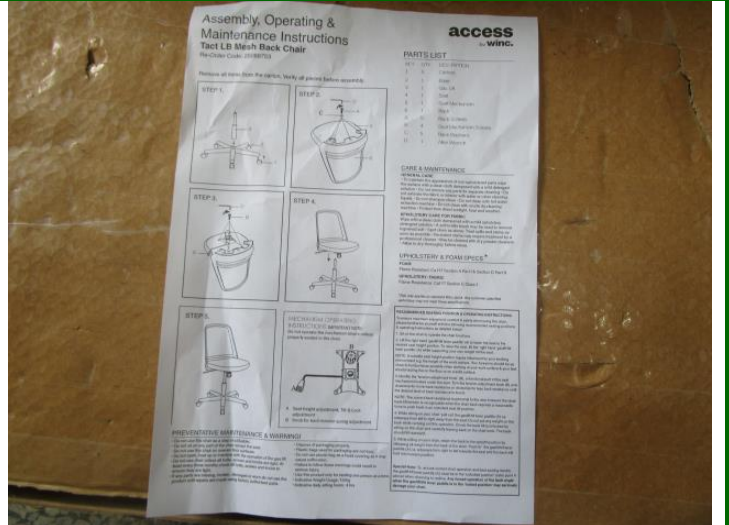
227. product packing view



228. product view



229. product view



230. IM

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

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231. product view



232. product view



233. product view



234. product view



235. compare to signed sample



236. compare to signed sample

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237. compare to signed sample



238. compare to signed sample



239. Foot Measurement



240. Foot Measurement



241. Seat height Measurement



242. Seat height Measurement

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243. Seat height measurement



244. Seat height measurement

11 item 18902570



245. export carton



246. export carton



247. export carton



248. export carton

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

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249. export carton



250. carton packing view



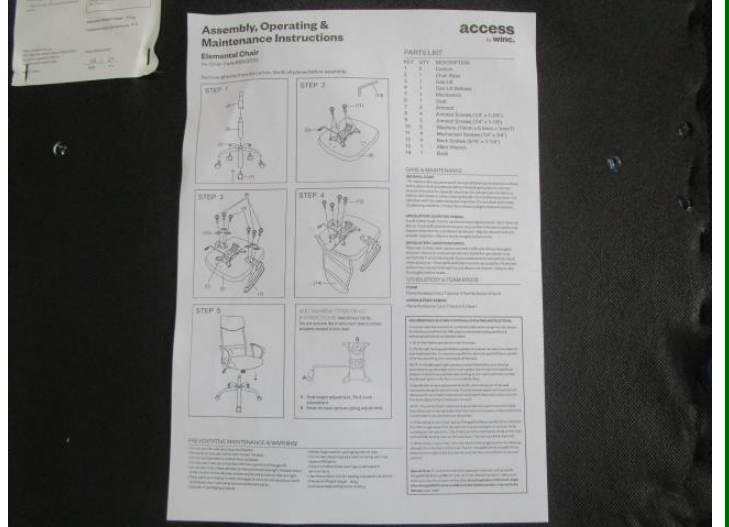
251. product packing view



252. product view



253. product view



254. IM

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255. product view



256. product view



257. product view



258. product view



259. compare to signed sample

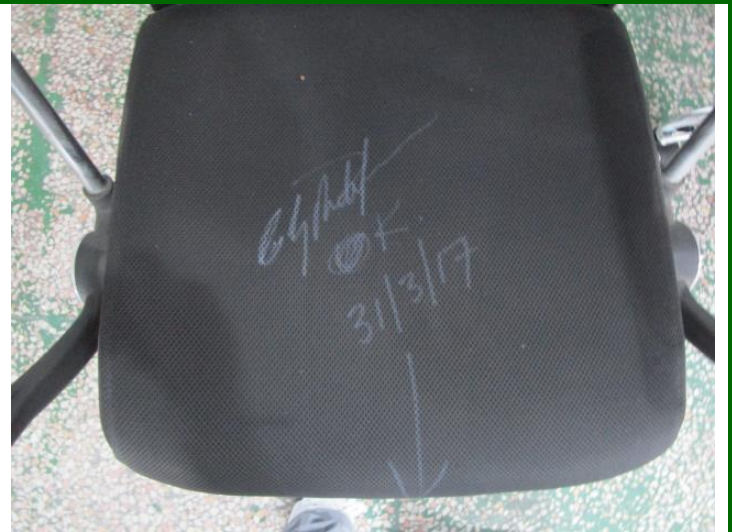


260. compare to signed sample

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261. compare to signed sample



262. compare to signed sample



263. Foot Measurement



264. Foot Measurement



265. Seat height Measurement



266. Seat height Measurement

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

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267. Seat height measurement



268. Seat height measurement

12 item 18934987



269. export carton



270. export carton



271. export carton



272. export carton

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273. export carton



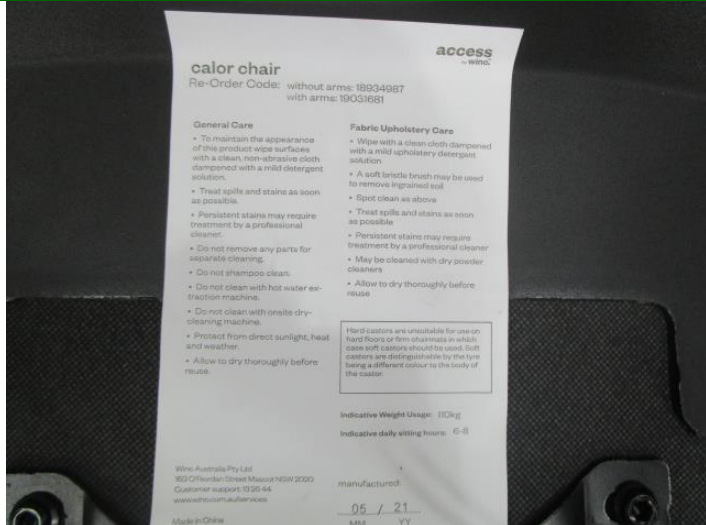
274. carton packing view



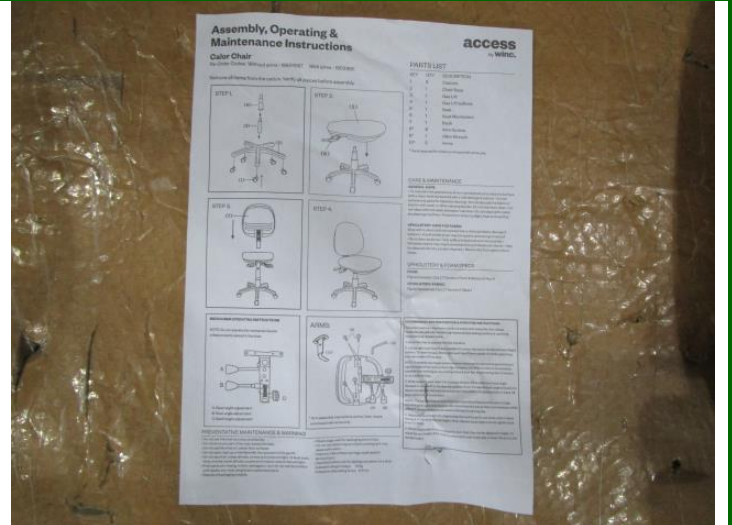
275. product packing view



276. product view



277. product view



278. IM

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279. product view



280. product view



281. product view



282. product view



283. product view



284. product view

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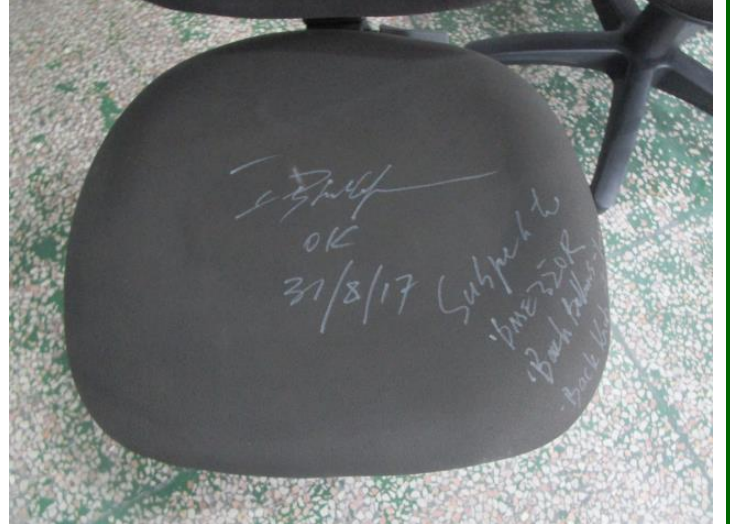
285. compare to signed sample



286. compare to signed sample



287. compare to signed sample



288. compare to signed sample



289. Foot Measurement



290. Foot Measurement

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291. Seat height Measurement



292. Seat height Measurement



293. Seat height measurement



294. Seat height measurement

13 Tests



295. Color Fastness (rub) Test



296. Color Fastness (rub) Test

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297. Impact test



298. Impact test



299. Backrest strength test



300. Barcode test



301. Carton size check



302. Carton weight check

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303. Product size check



304. Product size check



305. Product size check



306. Product size check



307. Product size check



308. Unit weight check

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309. 3M Test



310. 3M Test

14 Defects



311. Defect-25089789 Wrinkle surface - major



312. Defect- 25089763 Wrinkle surface - major



313. Defect-18902570 Scratch mark - minor



314. Defect- 18902570 - Scratch mark - minor



-Testing Technology Service Ltd.

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*******END*******