



Inspection report <i>THIS DOCUMENT IS NON-NEGOTIABLE</i>	Inspection Number	HLCP20211215002
	Report Date	[REDACTED]

A- GENERAL INFORMATION

From	TTS	Client Name:	[REDACTED]
Contact:	Robin Huang	Contact:	-
Tel/Fax:	0086-592-5219 260	Tel/Fax:	-
E-mail	Inspection@tts-global.net	E-mail:	-
Inspector	Lucky T	Cc:	-
Supplier	[REDACTED]	Product Description	Electric towel warmer
Factory Name:	[REDACTED]		
Inspection Location:	Zhongshan, Guangdong, China		
Item No.:	[REDACTED] (Black & White)		
PO No.:	[REDACTED]		
Inspection Performed	Final Random Inspection	Inspection Date	[REDACTED]
Approval By	 Robin Huang- Dept. Manager		

B- INSPECTION RESULT SUMMARY

Check Point / Result	PASSED	FAILED	PENDING	N/A	REMARK
Quantity (section D)	X				
Conformity (section E)			X		1
Workmanship (section F)	X				
Special Test (section G)			X		2
Packaging (section H)			X		3
OVERALL CONCLUSION (Client has the final decision to Reject or Approve)	Pending, due to remarks 1-3				

Inspector's sign:	Lucky T	Factory representative's sign:	Mr. Luo
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C- REMARKS:

- For conformity check:
No approval samples/color swatches were provided by client for compare when inspection. Please see enclosed photos for actual product finding and confirm.

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2. For special tests:
- 2.1 For unit size and weight, please see enclosed photos and section G-1 measure table for actual finding and confirm
 - 2.2 For white color: after carton drop test (1 corner, 3 edges, 6 sides) on 1.1m, found the product corner was deformed, but the product's function was OK. Pls see enclosed photos and videos for detail.



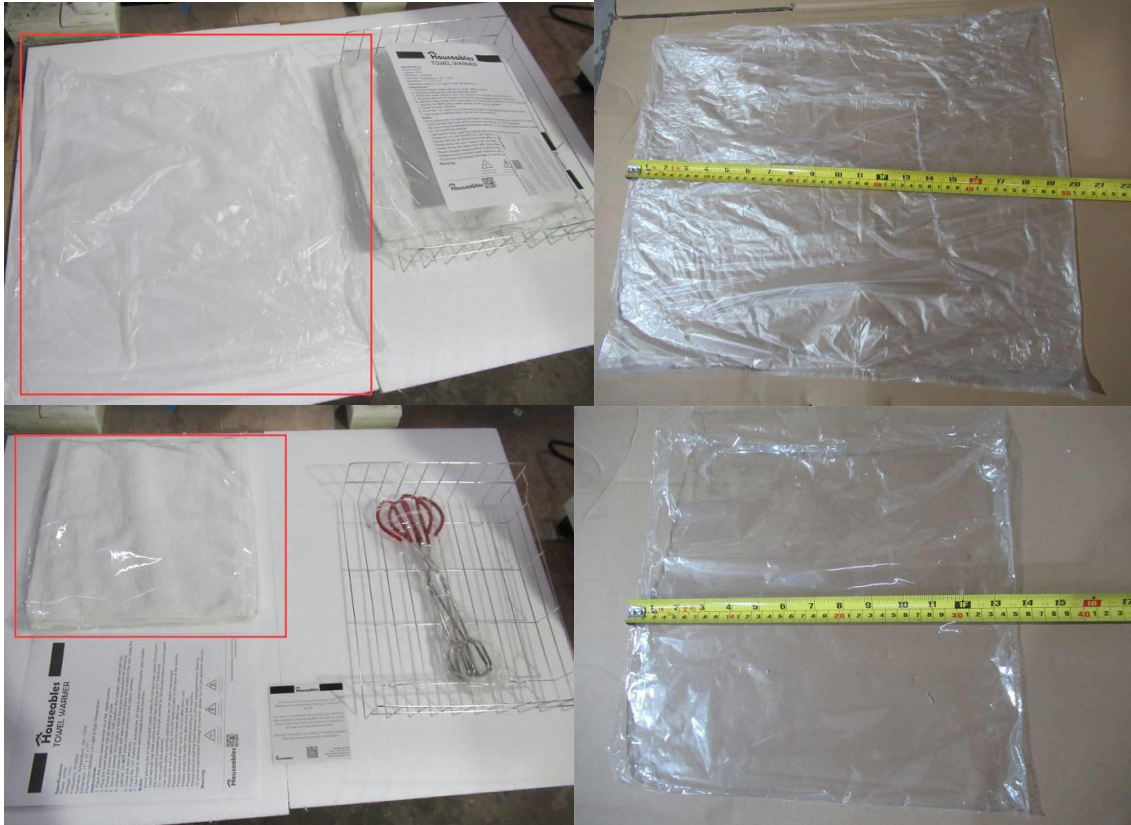
- 2.3 No test equipment was available for earth continuity test.
- 2.4 For unit internal check; no CDF or BOM list provided for reference, so inspector only can record the actual main components for reference, please see section G-1 and enclosed photos for actual finding and confirm. Also found the component: thermal link and thermal cut-out part need operat at 250V,10A. but the machine's rating voltage was 110V, the rating power was 200W only.

Thermal link↵	↵	CCC RH 135° C 250V10A↵
Thermal cut-out↵	↵	CQC KSD 301 250V10A 80° C / 70° C↵

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3. For packing check:

3.1 The accessories package polybags were not warning statement, only with airhole. And the polybag open sizes were 51 or 35cm.



3.2 For black color: Actual found the carton gross weight is 6.64kgs instead of 6.0kgs which printed on the shipping mark, it's beyond 10% tolerance.

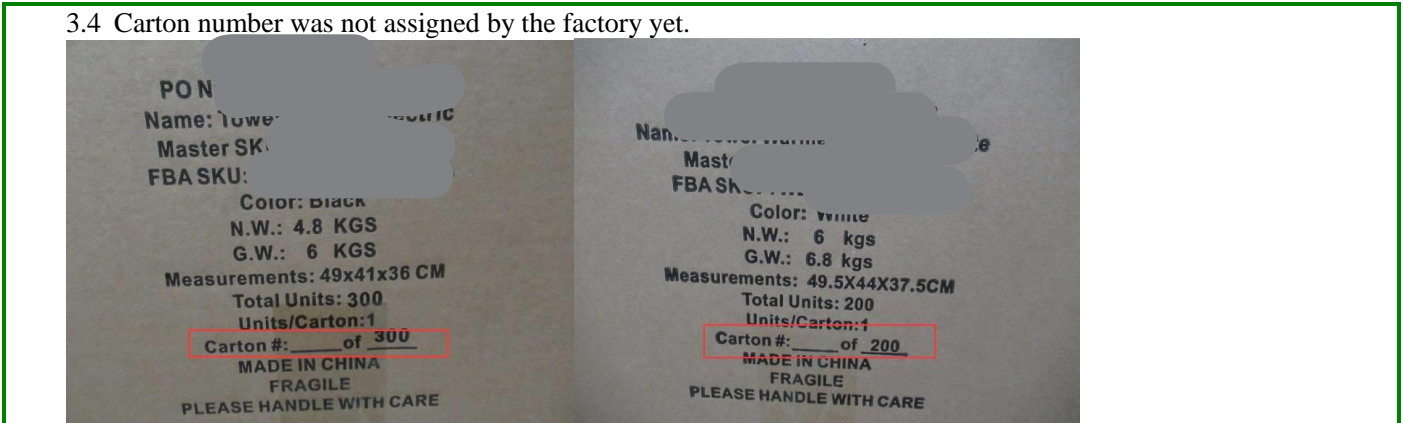


3.3 For White color, based on spec client provided, "strengthened quality cartons" should be used, actual cartons are 5 layer export cartons, same as black color.

用加强的纸箱。

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3.4 Carton number was not assigned by the factory yet.



Note

- For workmanship and basic function check; found the defects were within TTS advised AQL allowance, please see section F-workmanship table for actual finding and confirm.

The picked defects were not replaced/repared by factory on-site, inspectors had to separate them from the bulk-products and reminded the factory need repair/replace them before re-packing.
- No any product certification/ CDF was provided by factory.

D- QUANTITY

P.O. No./ Brand.	Item/Style/ Product No	Order Quantity			Shipment Quantity		Inspection Quantity	Units Packed in Cartons		Units Finished Not Packed		Units Not Finished	
		Unit	Unit	Ctns	Unit	Ctns		Qty	%	Qty	%	Qty	%
	Black	300	300	300		30	300	100	0	0	0	0	
	White	200	200	200		20	200	100	0	0	0	0	
Total:	===	500	500	500		50	500	100	0	0	0	0	
List of CTN No.#	Total _50_Cartons for sampling to inspection. The carton without carton No.												
Result	Passed												

E- PRODUCT DESCRIPTION, STYLE, COLOR CONFORMITY

	CHECK POINTS	RESULT	COMMENTS
1	Against product information on PO	N/A	No PO provided for reference when inspection.
2	Against product Specifications/Drawings/Photos	Pass	
3	Against submitted Samples/Color Swatch	Pending	No approval samples/ swatch provided for reference when inspection. (Remark 1)
4.	Against instruction manual/ other information on packaging/ product.	Pass	

F- WORKMANSHIP

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Inspection Standard:	ANSI/ASQ Z1.4 (formerly known as MIL-STD-105E)				
Inspection Level - Workmanship / Visual:	L-II	AQL - Critical Defectives:	Not allowed		
Sampling Plan - Workmanship / Visual:	Single / Normal	AQL - Major Defectives:	2.5		
Sample Size - Workmanship / Visual:	50units	AQL - Minor Defectives:	4.0		
Item/ Color	S/S	Defective Description	Critical	Major	Minor
Black	30	Painting peel off	0	0	1
		Damaged edge	0	0	1
White	20	Black mark on surface	0	0	1
Total Found:			0	0	3
Accept:			0	3	5
Result:			Pass		
<p><i>Note: A Defective is defined as a unit of product that contains one or more defects. A Defect is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit, in every case the most serious defect exhibited by the individual sample being inspected regardless of the characteristic.</i></p>					

G- SPECIAL TEST

	CHECK POINTS		FINDINGS	RESULT
1.	Description	Barcode scan test	No failure	Passed
	Sample Size:	5pcs		
	Test method/ Accepted Standard:			
2.	Description	Carton drop test	Not allowed by factory (Remark 2)	Pending
	Sample Size:	2ctn		
	Test method/ Accepted Standard:			
3.	Description	Unit dimension and weight	Refer to table G-1 for actual finding and confirm (Remark 2)	Pending
	Sample Size:	5pcs		
	Test method/ Accepted Standard:			
4.	Description	Hi-pot test	No failure	Passed
	Sample Size:	Full sample size		
	Test method/ Accepted Standard:			
5.	Description	Earth continuity test	No test equipment was available by factory (Remark 2)	Pending
	Sample Size:	Full sample size		
	Test method/ Accepted Standard:			
6.	Description	Internal check	Refer to remark 2	Pending
	Sample Size:	1pc/item		
	Test method/ Accepted Standard:			
7.	Description	Power consumption check	Near to rating power	Passed
	Sample Size:	5pcs		

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	Test method/ Accepted Standard:		Rating power: 200 W	
8.	Description	Running/reliability test	No failure	Passed
	Sample Size:	2pcs		
	Test method/ Accepted Standard:		Running 2hours/ 20cycles	
9.	Description	3M tape test on printing	No failure	Passed
	Sample Size:	5pcs		
	Test method/ Accepted Standard:		No peel off after test	
10.	Description	Temperature check	No failure	Passed
	Sample Size:	5pcs		
	Test method/ Accepted Standard:		158-176° F (70-80°)	
11.	Description	Full function check	No failure	Passed
	Sample Size:	3pcs		
	Test method/ Accepted Standard:		Checking all of functions as per I.M	
12.	Description	Basic function check	No failure	Passed
	Sample Size:	Full sample size		
	Test method/ Accepted Standard:		On/off function, lighting function etc..	

G-1 Main components

Main components	Requirement	Marking
Power cord	-	SHENGYI UL E329567 VW-1 300V 3x0.824mm ²
Plug	-	SHENGYI UL SY-12 E233157
Heating element	-	XL 110V 200W
PCB	-	HTA-9209
Capacity	-	TC CBB 1250V 223
Thermal link	-	CCC RH 135° C 250V10A
Thermal cut-out	-	CQC KSD 301 250V10A 70° C -For white color
		CQC KSD 301 250V10A 85° C / 70° C -For black color

G-2: Measurement

Black	Requirement	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Unit
Size:	17"x13"x11" (43.18x33x27.94cm)	45x35x29.5	45x35x29.5	45x35x29.5	45x35x29.5	45x35x29.5	cm
Weight	-	5.18	5.19	5.16	5.15	5.16	kg
Power cord length	-	95	95	96	95	95	cm
White	Requirement	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Unit
Size:	17"x13"x11" (43.18x33x27.94cm)	45x35x29.5	45x35x29.5	45x35x29.5	45x35x29.5	45x35x29.5	cm

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Weight	-	5.115	5.12	5.13	5.15	5.15	kg
Power cord length	-	95	95	96	95	95	cm

H- PACKAGING:

1. Carton measurement										
Item/Carton type	Quantity per case	Size of case						Weight of case (Kgs)		Remark
		Spec. ($\pm 5\%$)			Actual			Spec. ($\pm 10\%$)	Actual	
		Length (cm)	Width (cm)	Height (cm)	Length (cm)	Width (cm)	Height (cm)			
Black	300	49	41	36	49	41.5	37	6.0	6.645	Remark 3
White	200	49.5	44	37.5	49	41.5	37	6.8	6.25	Remark 3

2. Assortment			
No. of Cartons Checked	No. of Cartons Failed	Findings / Comments	Result
50 cartons	0	No failure	Passed

3. Packing method	
-1 sets packed with accessories into an 5-ply export carton, sealed with clear gummed tape	
Result:	Pending, due to remark 3

I- SAMPLE TAKEN :

No spare shipping sample was provided by factory for future reference

PHOTOS

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1. Cartons stacking



2. Sample quantity

Black color



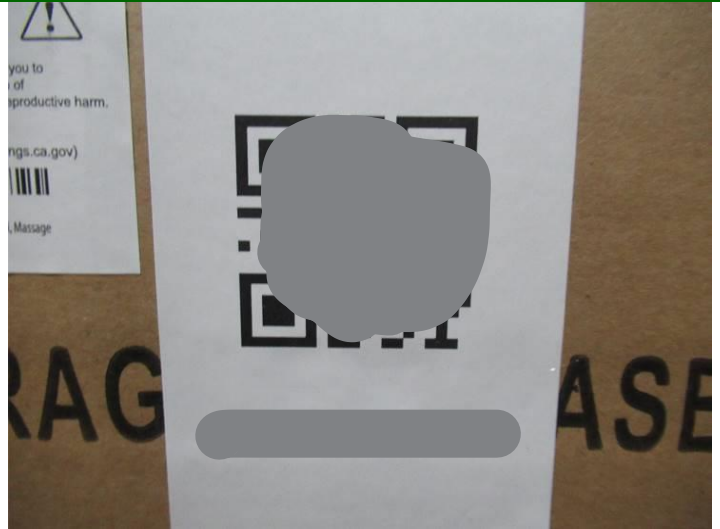
3. Export carton



4. Export carton



5. Shipping mark



6. Label on shipping mark

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7. Barcode label on shipping mark



8. Side mark



9. Main mark



10. Main mark



11. Side mark



12. Side mark

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13. Shipping mark



14. 5-ply



15. Packing view



16. Assortment per carton



17. Packing view



18. Packing view

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19. Packing view



20. Packing view



21. Packing view



22. Packing view



23. Product view



24. Product view

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25. Product view



26. Product view



27. Product view



28. Product view



29. Product view



30. Product view

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31. Product view



32. Product view



33. Product view



34. Label view



35. Product view



36. Label view

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37. Product view



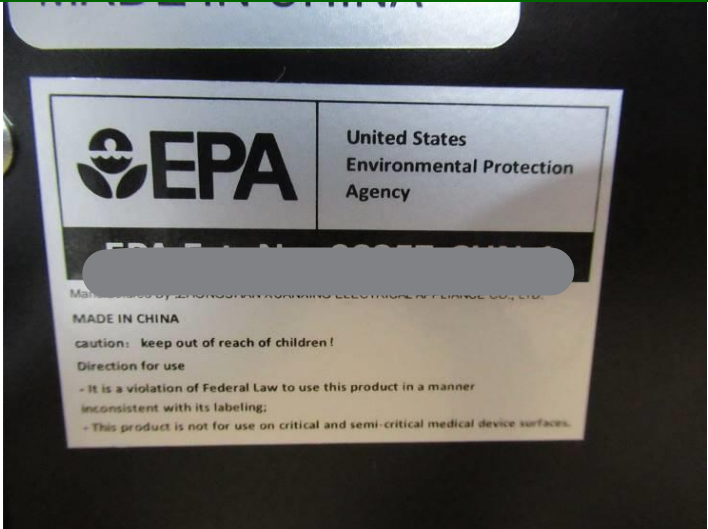
38. Product view



39. Product view



40. Label view



41. Label view



42. Product view

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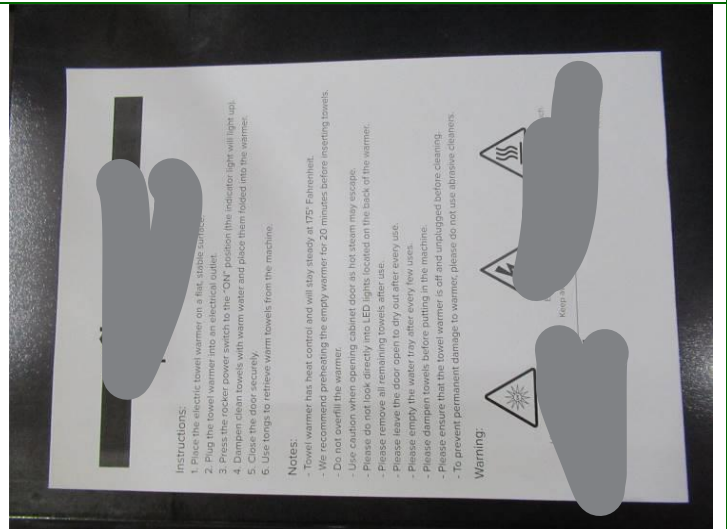
43. Product view



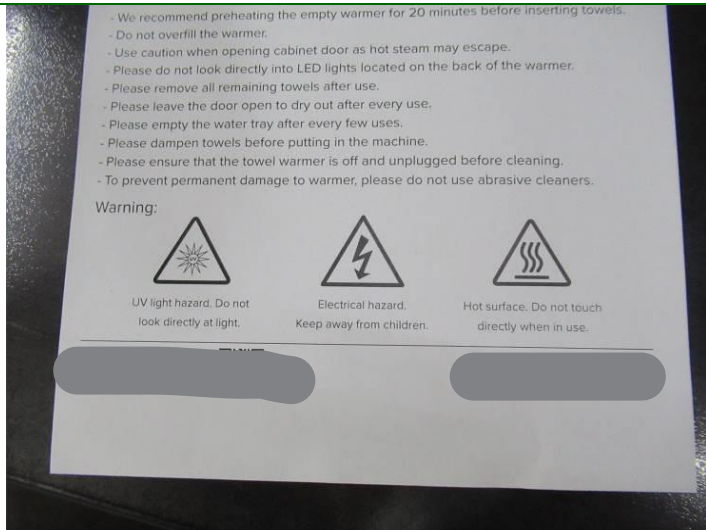
44. Product view



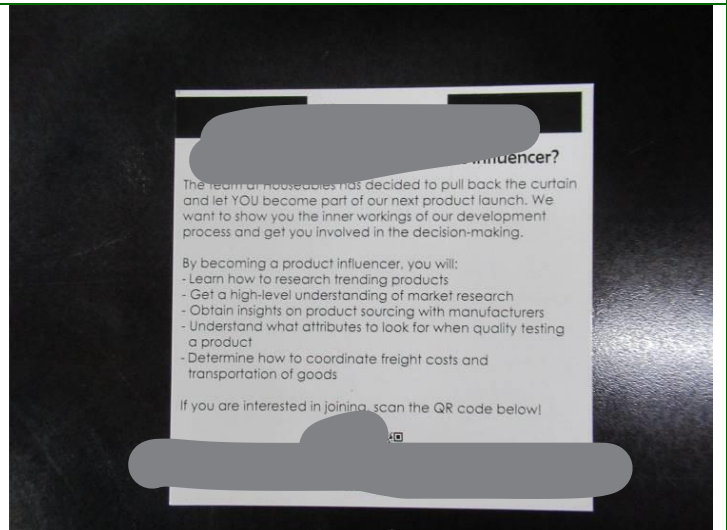
45. Product view



46. IM view



47. IM view



48. Card view

Test and measurement

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49. Carton weight



50. Reading



51. Product dimension



52. Product dimension



53. Product dimension



54. Product dimension

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55. Product dimension



56. Product dimension



57. Product weight



58. Product weight

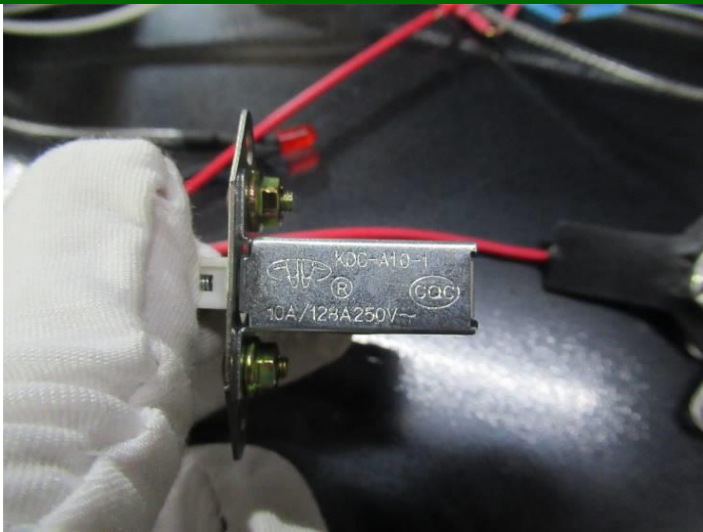


59. Internal check test



60. Internal check test

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61. Internal check test



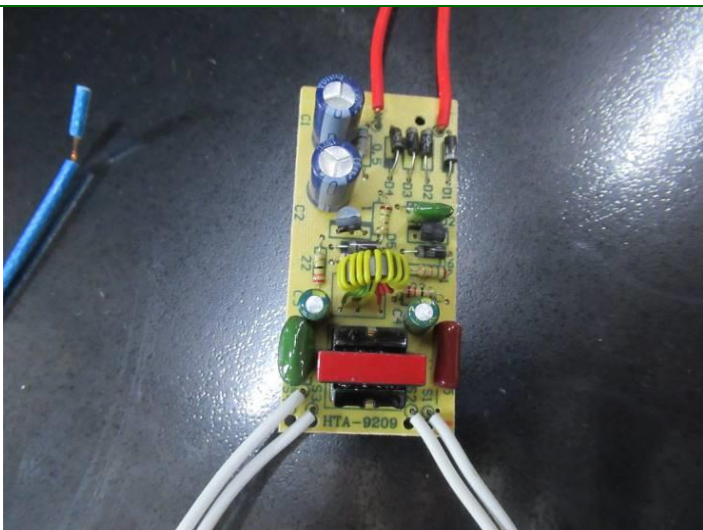
62. Internal check test



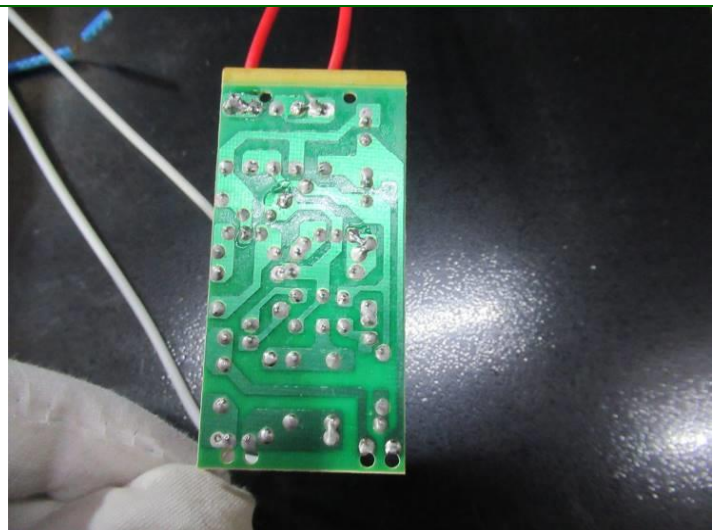
63. Internal check test



64. Internal check test



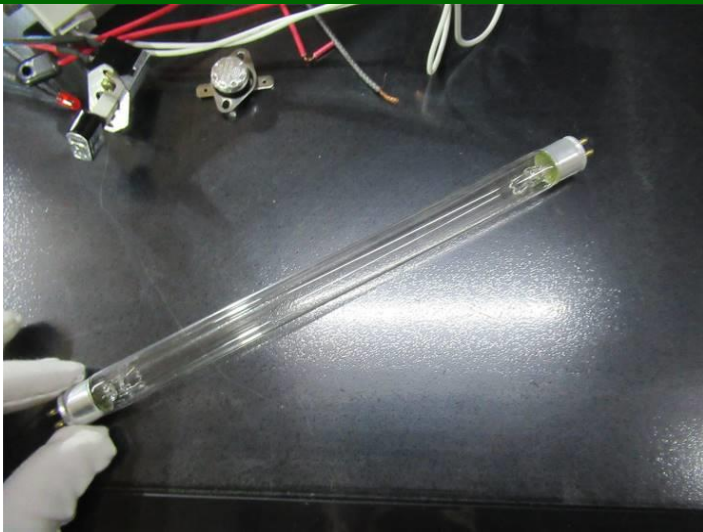
65. Internal check test



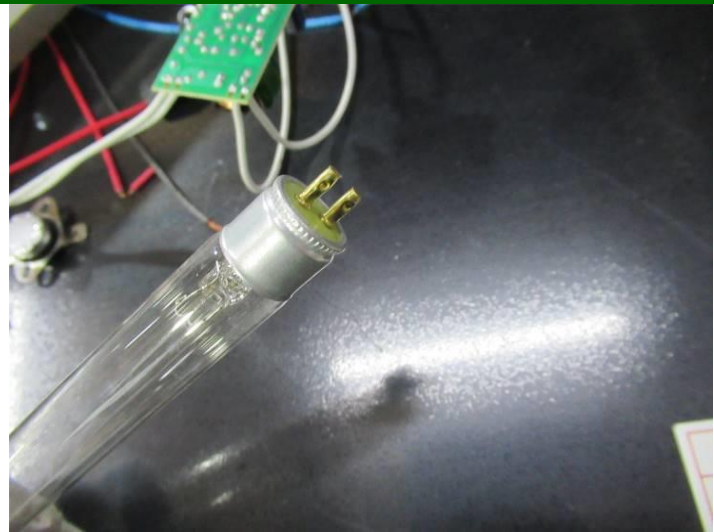
66. Internal check test

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67. Internal check test



68. Internal check test



69. Internal check test



70. Internal check test



71. Internal check test



72. Internal check test

For white color

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73. Export carton



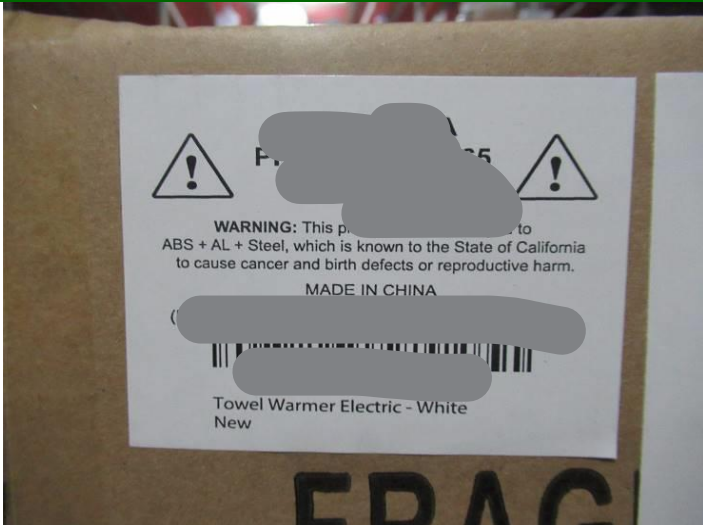
74. Export carton



75. Shipping mark



76. Label on shipping mark



77. Barcode label on shipping mark



78. Side mark

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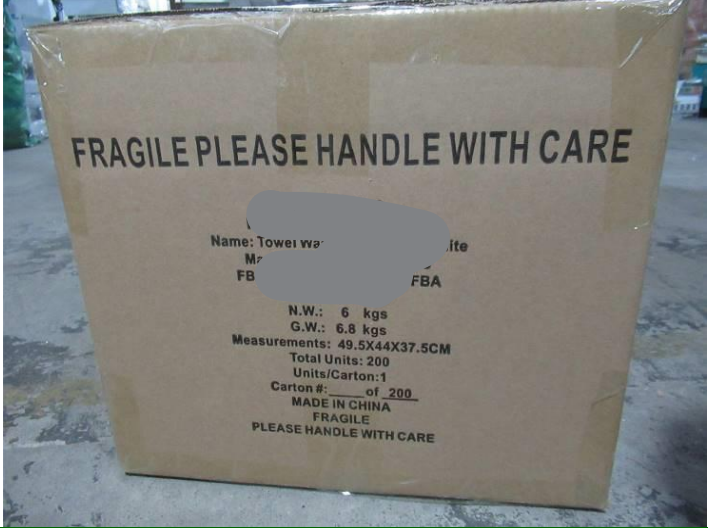
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79. Main mark



80. Main mark



81. Side mark



82. Top mark



83. Shipping mark



84. Carton opened

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85. 5-ply



86. Assortment per carton



87. Bag view



88. Bag view



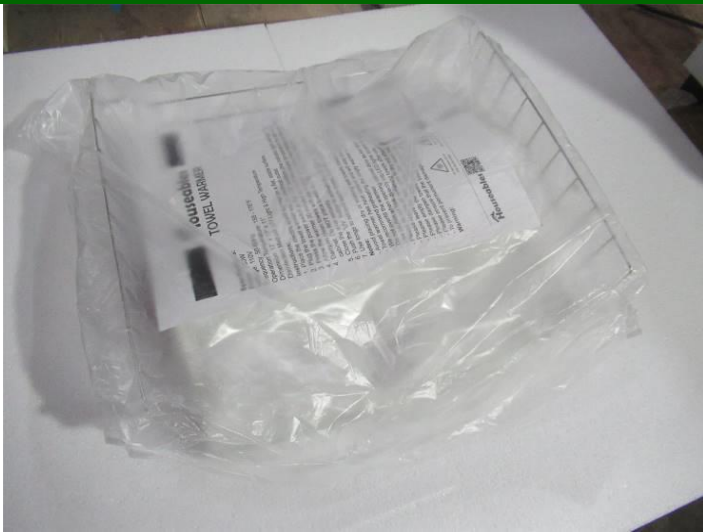
89. Bag view



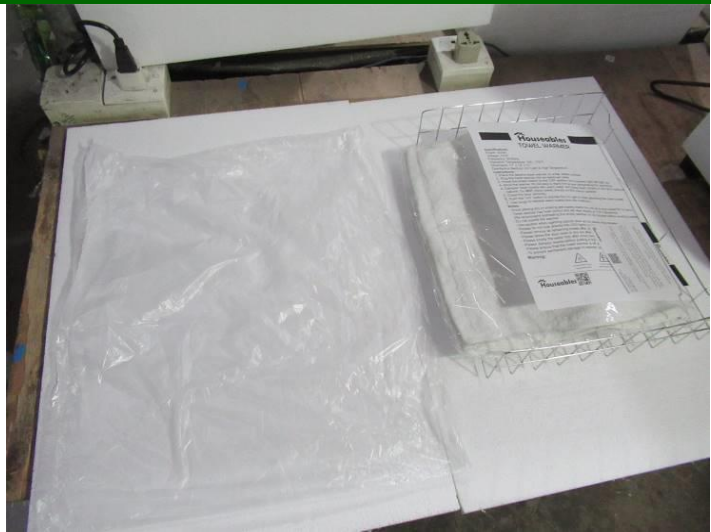
90. Packing view

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91. Packing view



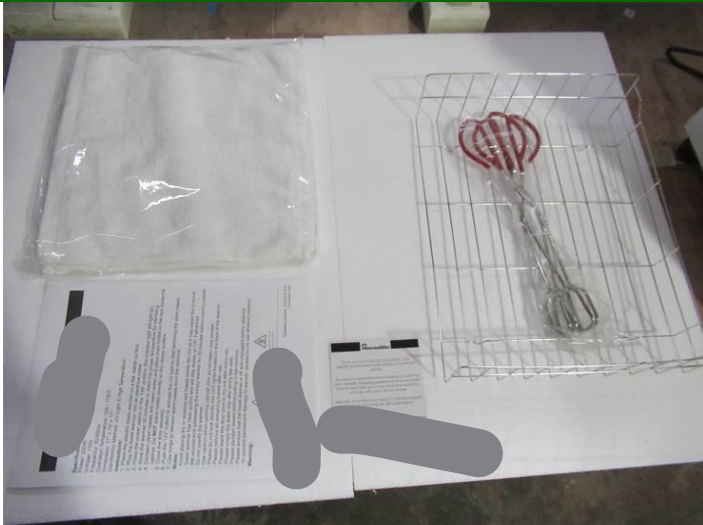
92. Packing view



93. Bag view



94. Bag view



95. Product view



96. Product view

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97. Product view



98. Product view



99. Product view



100. Product view



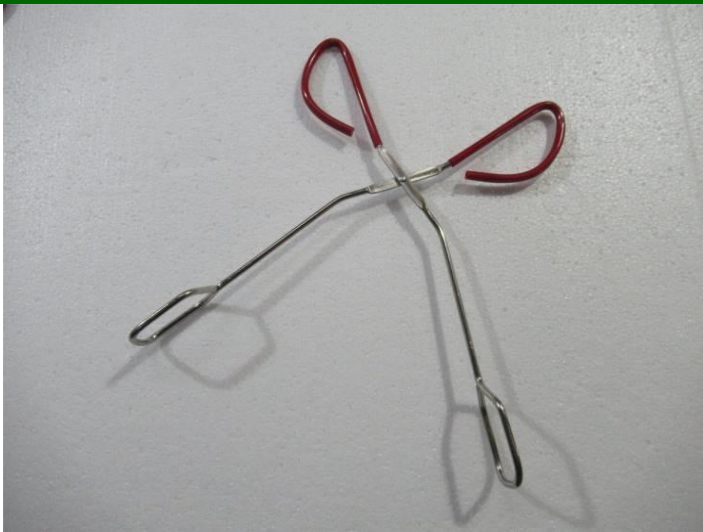
101. Product view



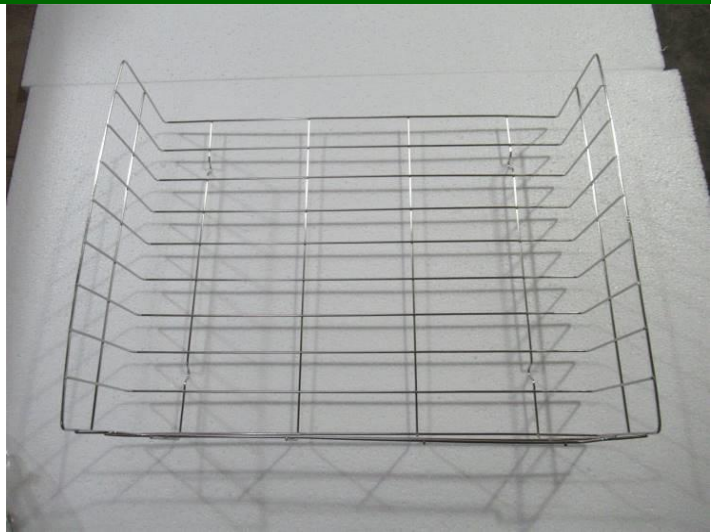
102. Product view

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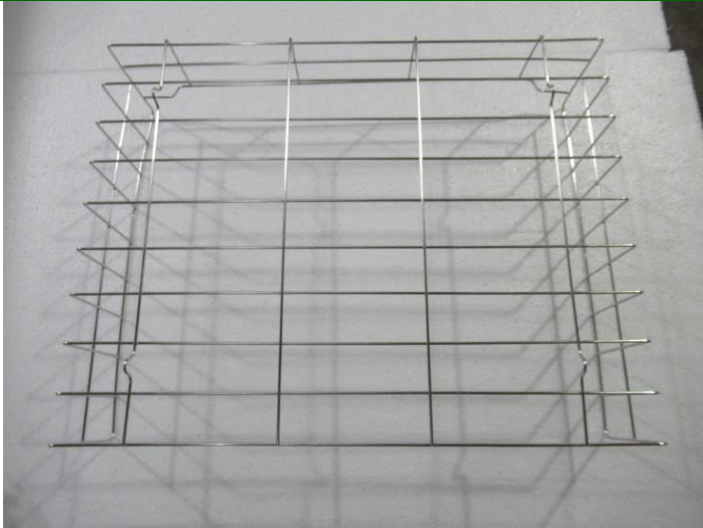
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103. Product view



104. Product view



105. Product view



106. Product view



107. Product view



108. Product view

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109. Label view



110. Product view



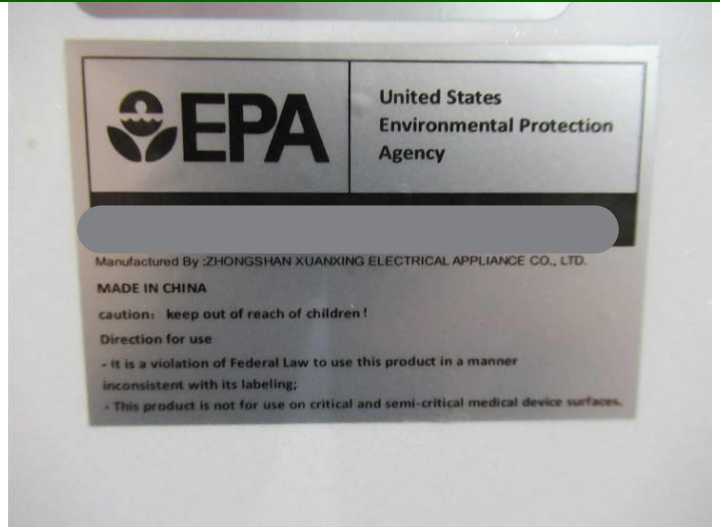
111. Label view



112. Label view

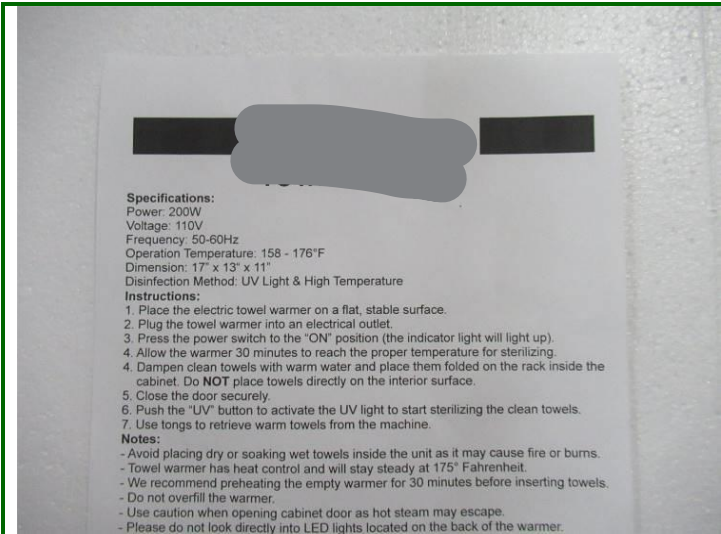


113. Product view

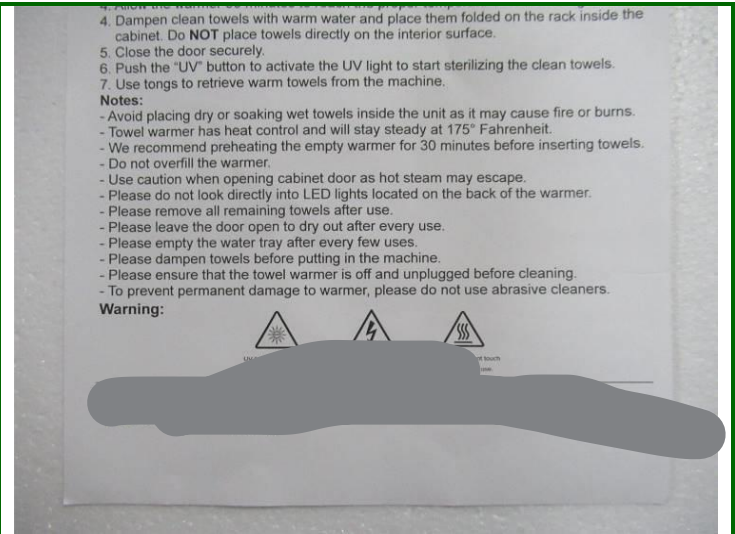


114. Label view

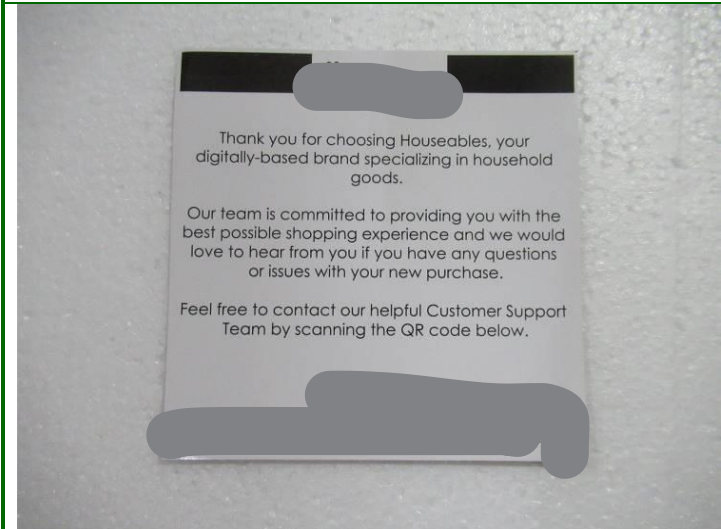
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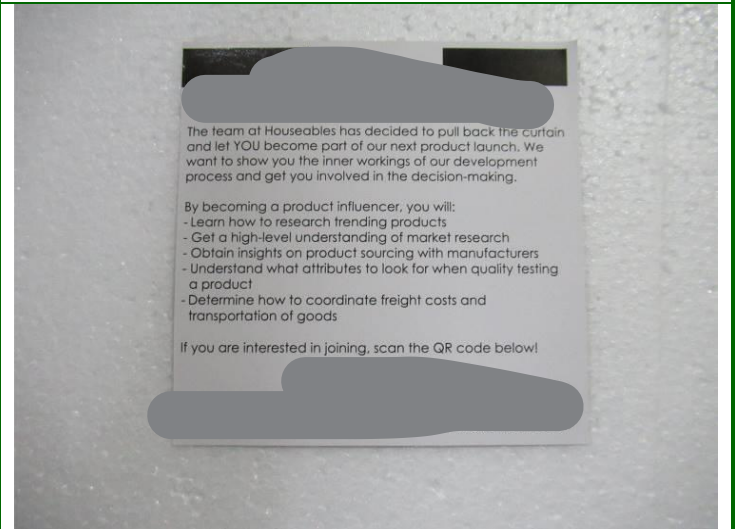
121. IM view



122. IM view



123. Card view



124. Card view

Test and measurement



125. Carton weight



126. Reading

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127. Carton dimension



128. Reading



129. Carton dimension



130. Reading



131. Carton dimension



132. Reading

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133. Product dimension



134. Product dimension



135. Product dimension



136. Product dimension



137. Product dimension



138. Product dimension

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139. Product dimension



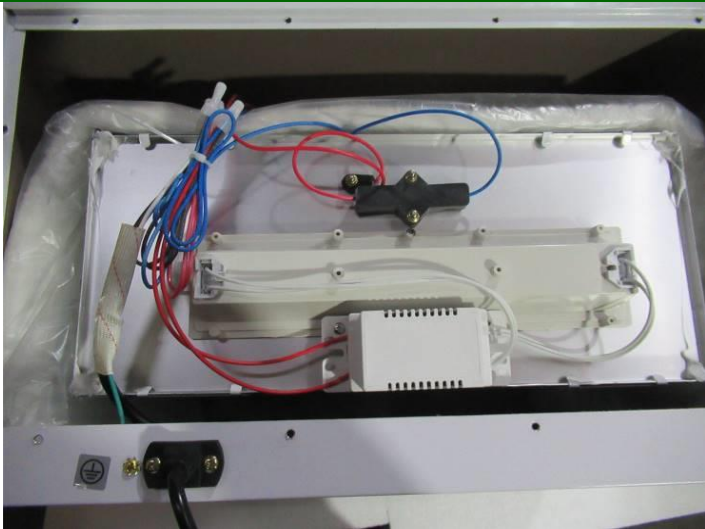
140. Product dimension



141. Product weight



142. Product weight



143. Internal check test



144. Internal check test

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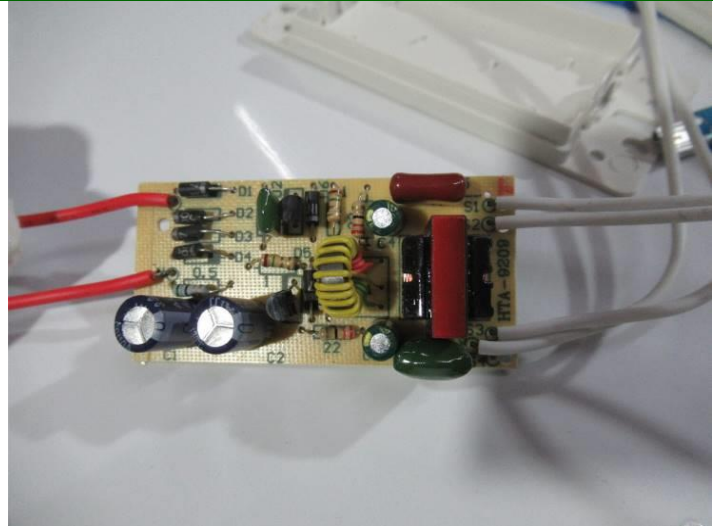
145. Internal check test



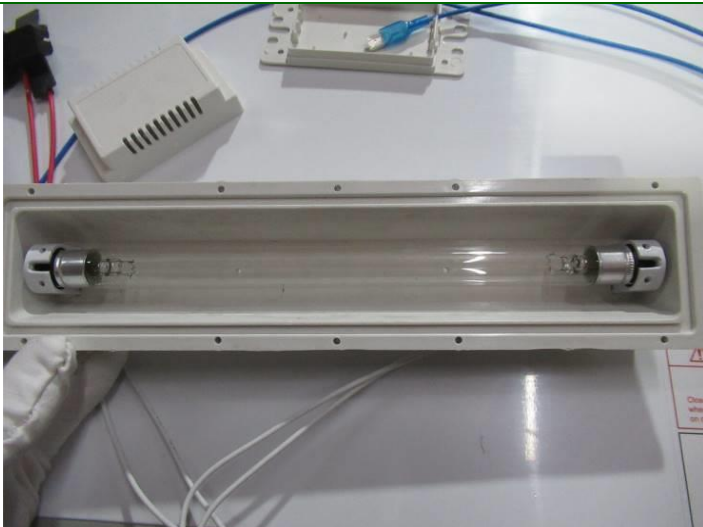
146. Internal check test



147. Internal check test



148. Internal check test



149. Internal check test



150. Internal check test

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151. Internal check test



152. Internal check test



153. Function test



154. Function test



155. Function test



156. Function test

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157. Hit-pot test



158. Hit-pot test



159. Hit-pot test



160. Hit-pot test



161. Power Consumption Check



162. Power Consumption Check

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163. Power Consumption Check



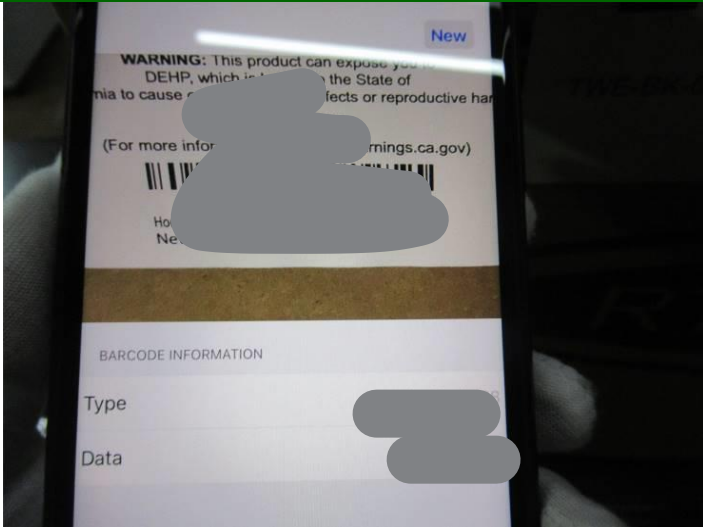
164. Power Consumption Check



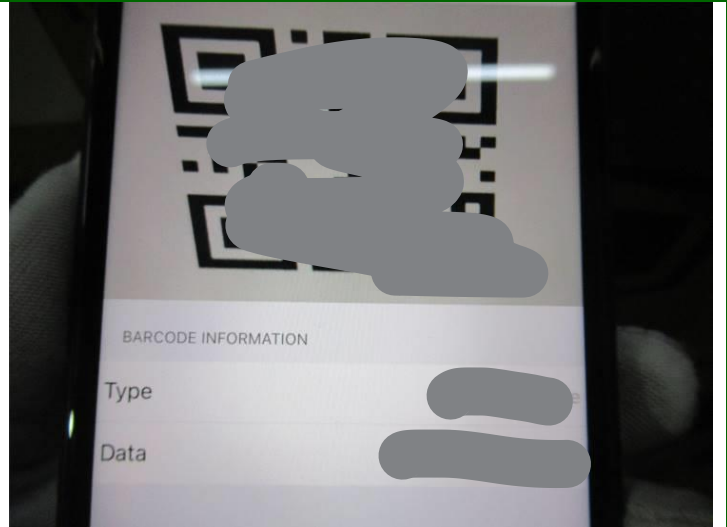
165. Temperature test



166. Temperature test



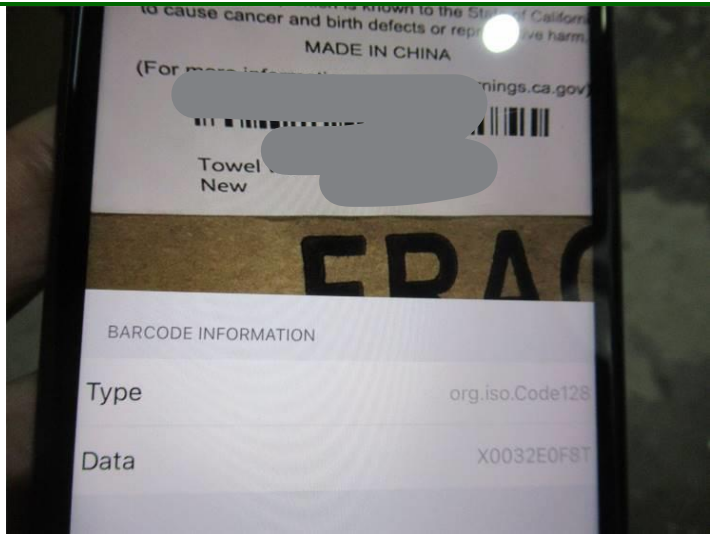
167. Barcode scan check



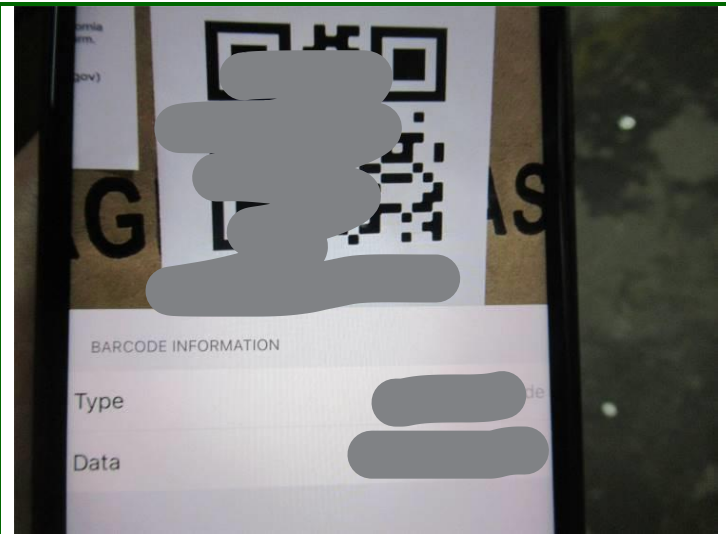
168. QR code scan check

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

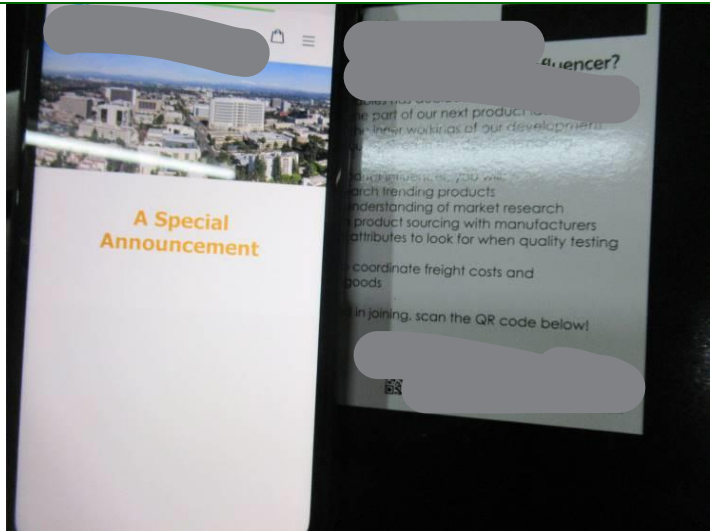
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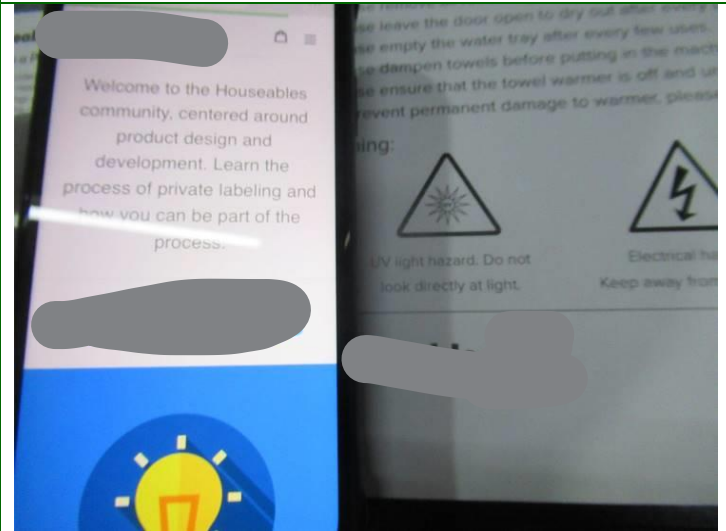
169. Barcode scan check



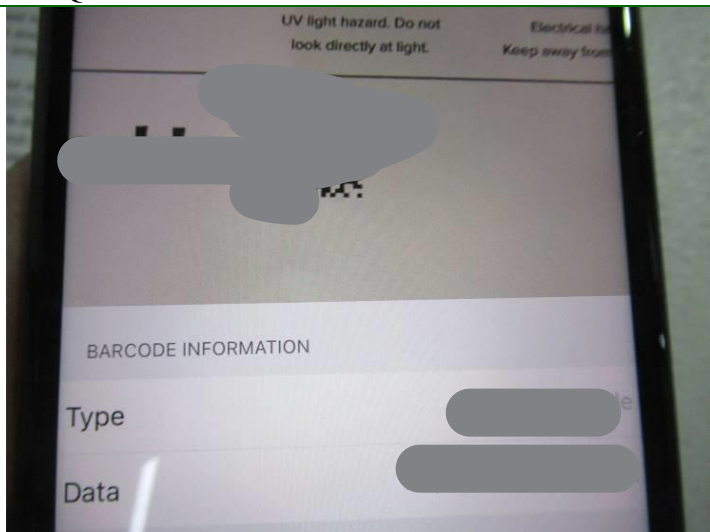
170. QR code scan check



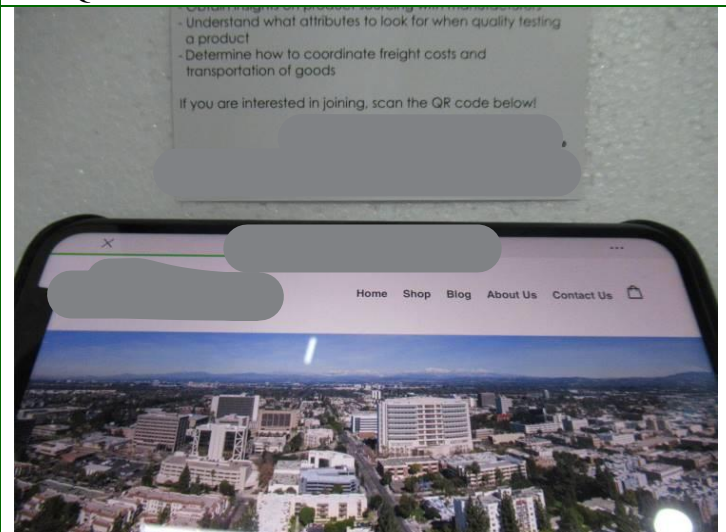
171. QR code scan check



172. QR code scan check



173. QR code scan check



174. QR code scan check

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175. Pull test



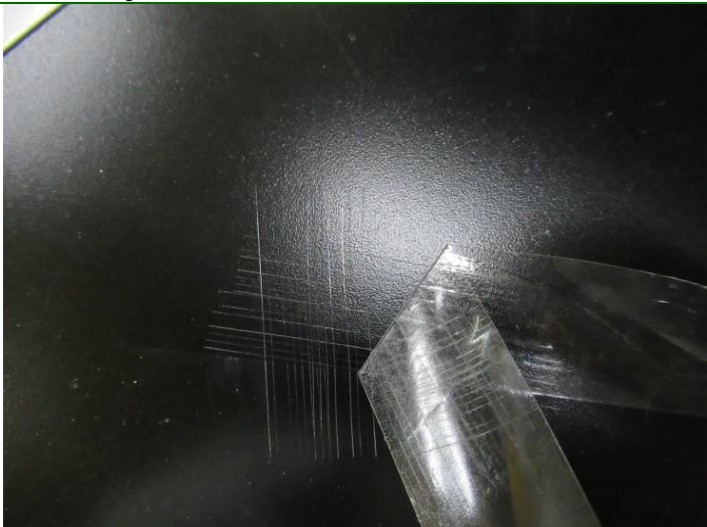
176. Pull test



177. 3M tape test



178. 3M tape test



179. 3M tape test



180. 3M tape test

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181. Rub test



182. Rub test



183. Tilt test



184. Running test



185. Tilt test



186. Running test

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187. Drop test



188. Drop test



189. Drop test



190. Drop test



191. Drop test



192. Drop test

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193. Drop test



194. Drop test

Defects



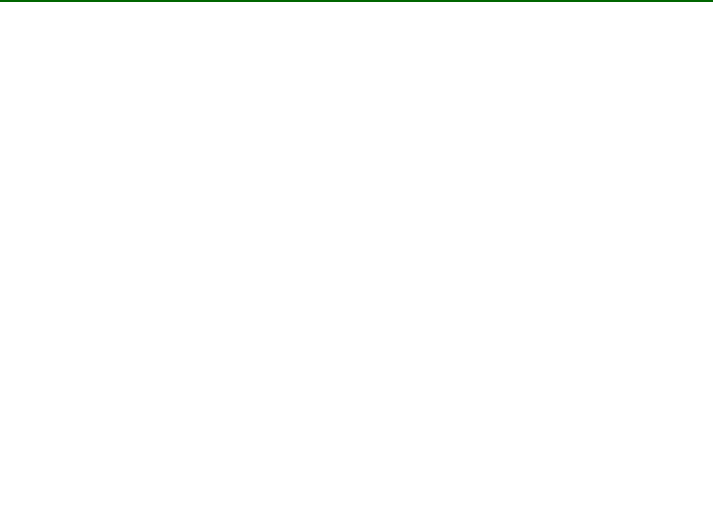
195. Defect- Painting peel off- Minor



196. Defect-Damaged edge-Minor



197. Defect- Black mark on surface-Minor



198. Nil

Factory

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199. Factory gate



200. Factory office gate

*******END*******